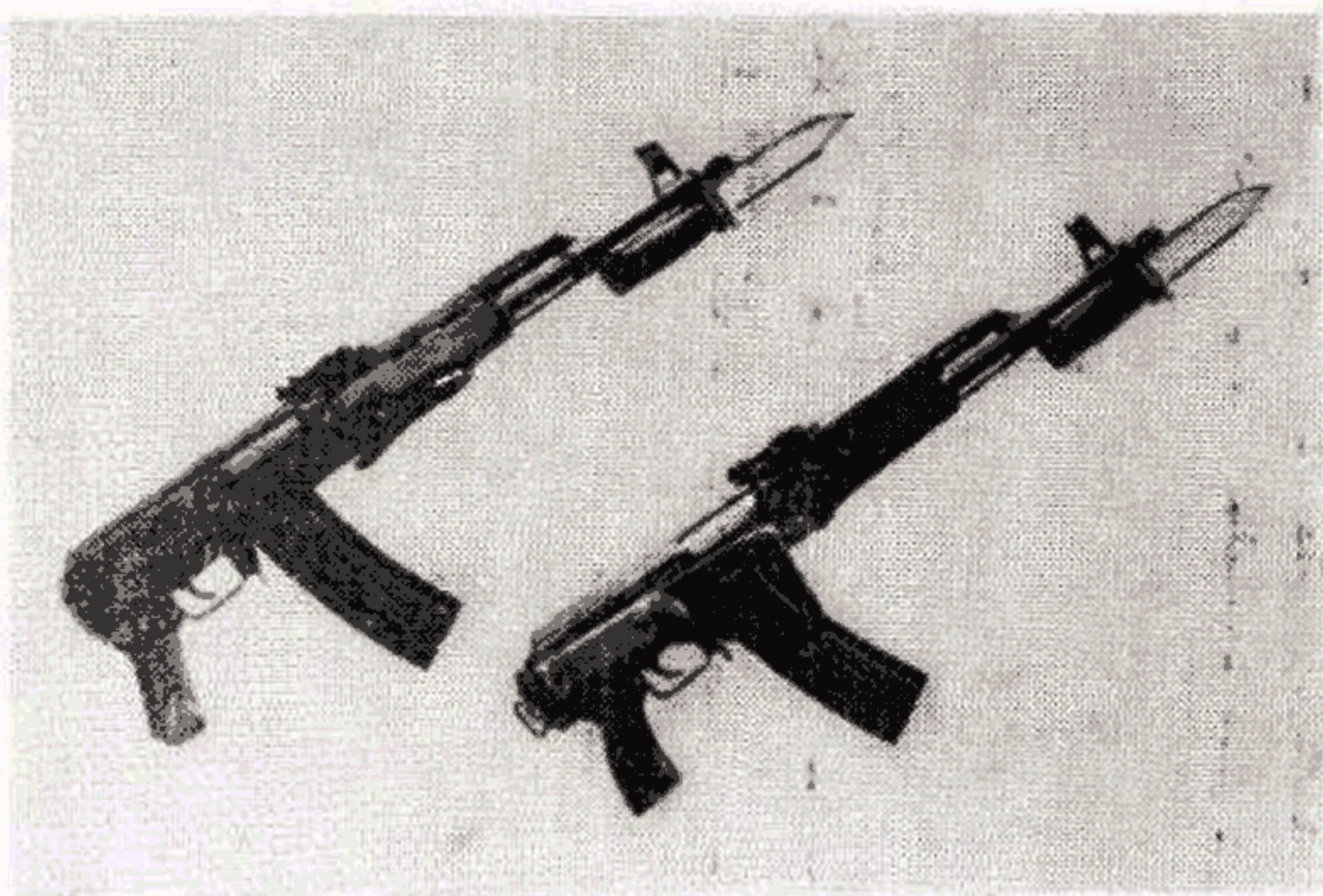




84S Series 5.56mm
Semi—Automatic Rifle
INSTRUCTION MANUAL



CHINA NORTH INDUSTRIES
CORPORATION



8 4 S—1

8 4 S—2

OPERATION

1. Firing. Depress the safety lever to the lower position "F" to make the rifle in the firing position.

2. Safety. Place the safety lever in the upper position "S" to put the rifle in the "On-Safe" position.

3. Stock folding and unfolding. For metal folding stock versions, 84S-1 and 84S-2, simply depress the stock release button to fold or unfold the stocks.

DISASSEMBLY AND REASSEMBLY

1. Disassembly

a. Remove the magazine by pushing forward on the magazine latch while pulling the magazine down and out of the receiver.

b. Remove the bayonet by depressing the lock release button and slide the bayonet forward and off the rifle.

c. Remove the cleaning rod by pulling the cleaning rod head out and upward from its retainer.

d. Push forward on the action return spring

retaining block and lift the action cover from the receiver.

e. Remove the action return spring retaining block by pushing forward to clear the receiver slot and lifting up.

f. To remove the bolt carrier and the bolt, place the safety in the "On-Safe" position and draw the bolt carrier assembly to the rear and out of the receiver, pivot the bolt clockwise to the rear and turn the bolt. Next remove the bolt from the bolt carrier by extracting it towards the gas piston.

g. To remove the upper handguard assembly, lift up on the lock lever on the right side of the rear sight until it will allow the upper handguard assembly to be removed.

h. To remove the accessory kit from the 84S, depress the buttplate cap with the index finger the amount necessary for the accessory case to be ejected from the buttstock by the buttplate spring. To remove the accessory kit from the 84S-2, depress the accessory case retainer with the cleaning rod head the amount necessary for the accessory case to be ejected for at least 10 mm.

2. Reassembly

Reassembly is just the reverse of steps for disassembly.

After, reassembly, pull the cocking handle to the rear and release, then pull the trigger to check reassembly is properly done. Place the safety in the "On-Safe" position.

CARE AND CLEANING

1. Keep the rifle in a safe place and away from fire. Frequent oiling is necessary especially under humid condition to prevent rust and damage. Always keep the rifle in good condition.

2. Wipe rifle clean of all dirt. Wash rifle with fresh water and wipe it dry whenever it has been contaminated by acid, alkaline, salty water or sea water.

3. Clean and inspect rifle at regular intervals and after each firing. Carefully clean the gas regulator and the bore after stripping. Apply an uniform coat of gun oil on all moving parts and the bore following the cleaning.

4. Keep the chamber and the rifled bore

clean. Check the bore before firing to make sure it is clear of any obstruction.

PARTS LIST

- 1 Rear Sight base
- 2 Barrel
- 3 Bottom handgurd front hoop
- 4 Gas connector
- 5 Bottom handgurd
- 6 Upper handgurd assembly
- 7 Front sight base
- 8 Front sight base pin
- 9 Front sight adujsting block
- 10 Front sight
- 11 Flash suppressor pin spring
- 12 Flash suppressor pin
- 13 Flash suppressor
- 14 Cleaning rod
- 15 Rear Sight spring
- 16 Rear Sight
- 17 Slide
- 18 Slide catch spring
- 19 Slide catch
- 20 Lock lever
- 21 Bottom handgurd washer

- 22 Piston
- 23 Piston pin
- 24 Bolt carrier
- 25 Firing pin
- 26 Firing pin spring
- 27 Bolt
- 28 Firing pin retaining pin
- 29 Extractor pin
- 30 Extractor spring
- 31 Extractor
- 32 Firing mechanism pin spring
- 33 Trigger
- 34 Sear spring
- 35 Sear
- 36 Hammer spring
- 37 Hammer
- 38 Recoil spring cam
- 39 Recoil spring
- 40 Guide rod assembly
- 41 Recoil spring rod
- 42 Hammer Pin
- 43 Trigger pin
- 44 Safety assembly
- 45 Magazine latch pin
- 46 Magazine latch spring
- 47 Magazine latch

- 48 pistol grip
- 49 Grip screw
- 50 Magazine assembly
- 51 Receiver cover
- 52 Buttstock
- 53 Rear screw
- 54 Receiver assembly
- 55 Accessory chamber spring
- 56 Butt swivel assembly
- 57 Butt swivel screw
- 58 Buttplate
- 59 Accessories
- 60 Buttplate screw
- 61 Buttplate cap assembly