

Mitchell's Mausers

Owner's Manual

for the
Care and Use
of the

Mitchell Escalade Pump-Action Shotgun



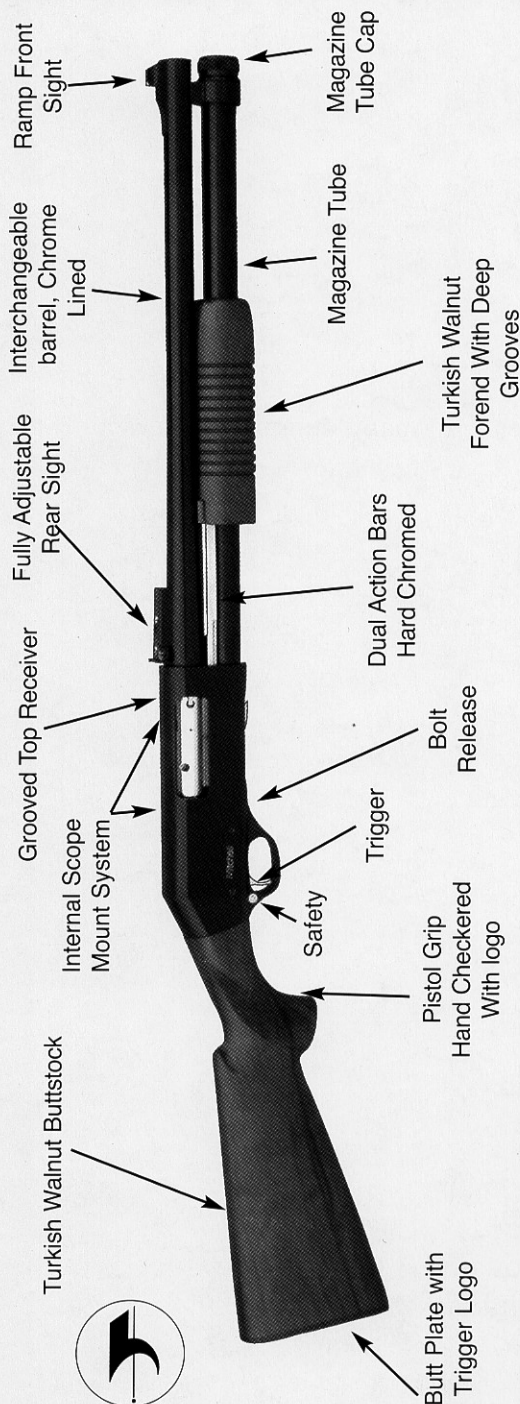
Turkey Model: Escalade with
22" Barrel and External Chokes



Quick Change ■ 28" vent rib with internal chokes

This instruction manual should always accompany the shotgun and be transferred with it in the event of change of ownership. Become thoroughly knowledgeable with the instructions contained herein and carefully review the entire booklet each time you intend to use your shotgun.

Feature Diagram of the Escalade Shotgun (Rifle Sight Model)



Mitchell Escalade Pump-Action Shotgun

Shown with Rifle Sight Barrel. An all-purpose pump gun that accepts a variety of interchangeable barrels for every shotgun sport. The Escalade is quite possibly the most versatile pump shotgun in the world today.

Integral Scope Mount System.
No Separate Mount Required.



Congratulations . . .

. . . on your purchase of a Mitchell 'Escalade Model' Pump-Action shotgun! It is quite possibly the most versatile of all Pump-Action shotguns in the world.



Rifle Sight Model with
Chrome-lined Barrel

The Escalade model...

is available in two styles with many options. Model number 9111 has a grooved receiver top and a brass front bead sight. Model number 9112 (shown) has rifle sights and the sights are fully adjustable. Otherwise the models are functionally the same. Optional barrels and accessories will solidly fit either model. With the purchase of any Escalade model you can buy any of several different extra barrels and have a multi-purpose shotgun by simply and easily changing barrels. All barrels are readily interchangeable. With one gun and extra barrels, you have home defense, deer hunting, small game hunting, skeet shooting and even sporting clays! All in one gun!!!

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Introduction

As a responsible firearms owner, you must read this OWNER'S MANUAL thoroughly and become completely comfortable with it **before** you handle your new Escalade shotgun.

Then examine your new Escalade carefully after you've read this manual and make sure you understand all of the operational controls associated with it. **Remember, this is not a toy.** It is a very high quality 12-gauge shotgun, and it can injure or kill if it is mishandled.

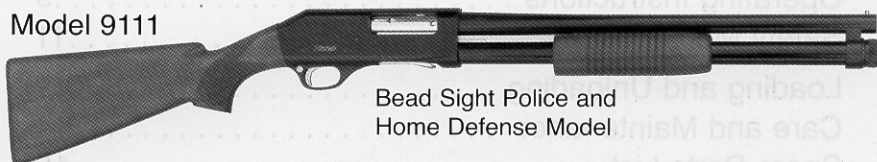
Your Escalade is as well made as 21st century computer technology allows and it will give you a lifetime of reliable service, security and pride of ownership.

You, its owner, must use it intelligently, keep it clean and call us with any questions. With a modicum of care, your Escalade will last a lifetime!

The purpose of this Owner's Manual is to make you thoroughly knowledgeable about your new Mitchell Escalade and to assure your proficiency in handling it. Be certain to read and fully understand everything in the Owner's Manual before handling or shooting your Escalade. If you have any questions of any kind, (there are no dumb questions), we want you to call us before proceeding.

The Mitchell Escalade is a 12-gauge, pump-action, shoulder fired, shotgun produced with 21st century computer technology and materials. The Mitchell Escalade has the size, heft and performance of far more expensive shotguns.

Model 9111

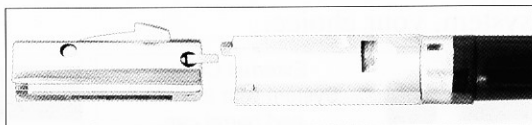


Bead Sight Police and
Home Defense Model

Features

Your new Escalade has extensive hard chrome lining throughout for long life. The barrel, bolt, and dual action bars are all chrome lined. Chrome lining provides rust-free reliability, strength and smoother operating performance. The pump-action in your Escalade is simply a slick, smooth operating system that helps keep you 'on target'...reliably!

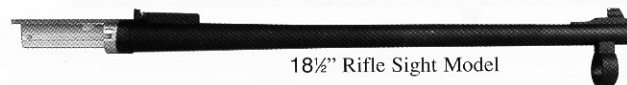
Your Escalade uses the newest barrel-extension, steel-bolt-lock system technology, giving you security, safety and reliability.



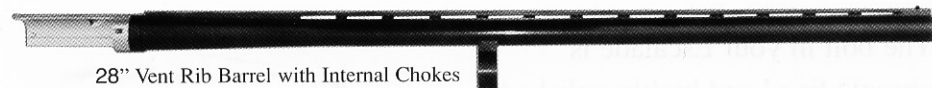
Your Escalade has many options available to you. The Escalade has a very special barrel system! In its standard form, it comes to you with an 18½" barrel.



18½" Bead Sight Model



18½" Rifle Sight Model



28" Vent Rib Barrel with Internal Chokes

Extra barrels for your Escalade are readily available in a variety of lengths and features:

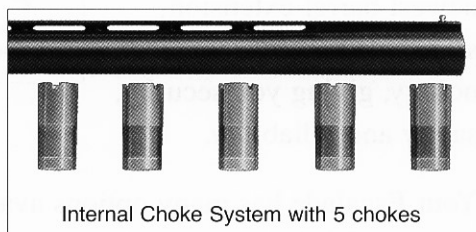
1. 18½" cylinder bore bead sight.
2. 18½" cylinder bore rifle sight.
3. 22" vent rib with two external chokes
4. 28" vent rib with five internal chokes

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Most Escalade models come with Mitchell's very special Combination Choke Wrench. The wrench works with both internal and external choke barrels.



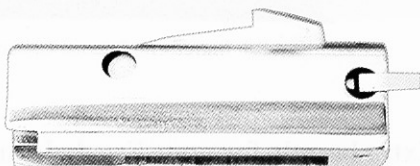
All Escalade barrels are chrome lined. All hunting barrels (except for rifle sight models) have ventilated ribs with internal or external choke system, your choice.



All ventilated ribs are the very best quality, welded in place and installed by artisans using 21st century technology.



The bolt in your Escalade is chrome lined and highly polished, in keeping with the matching color trigger and dual action bars.

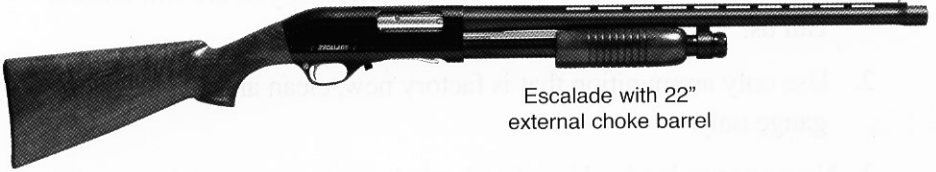


The trigger is crisp and clean-breaking, and the bolt release lever is positive and secure.

Escalade Shotgun

There is a great deal of chrome lining in your Escalade. This assures you of long life and security in the operating system of the Escalade, no matter how much you may use it.

All of this comes to you in a Mitchell Escalade model shotgun that is arguably the best looking, pump-action shotgun in the world.



Basic Normal Safety Considerations.

You know the obvious...however we repeat them here.

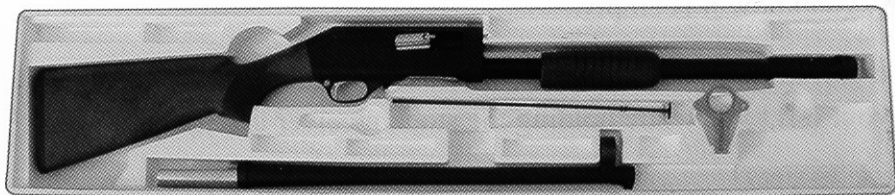
1. Your 12-gauge Escalade shotgun is awesome! You must control it at all times. **You are responsible for it...completely.**
2. Keep the Escalade empty, both the chamber and the magazine tube except when in actual use. Never load it at home!
3. Keep the muzzle pointed safely at all times, even if you know it to be empty.
4. Never point the Escalade at anything that you are not willing to destroy!
5. Store the Escalade safely, empty and beyond the reach of children, especially young, nosy boys and girls!!!
6. Always wear shooting glasses and ear protection when shooting and insist that those around you do the same.
7. Never put a round in the chamber until you are ready to shoot.

The Not-So-Obvious Safety Considerations.

1. Be absolutely certain you have ammunition correctly matched to the gun. The gauge markings on the barrel and the gauge markings on the cartridge case head must be identical. If they are not, or you are unsure, STOP, check and if you can't be sure, DON'T USE IT. Use only ammunition of which you are certain. If you are still unsure, call us!
2. Use only ammunition that is factory new, clean and bright; correct gauge only.
3. Never use re-loads. Use of re-loaded ammunition is risky, possibly dangerous and voids any service obligation that we provide because there is no formal quality control of the reloaded shell.
4. Be absolutely certain of your shot-load flight. Shotshells are, by their nature, very powerful and particularly so, the 12 gauge. Therefore, before you shoot, you must know where your shot-load will go. Whether you hit your target or miss, it doesn't matter. You still must know where it could go.
5. Before loading your Escalade, be certain the barrel is clean and unobstructed. If it is obstructed in any way, even with excessive grease or oil, clean it out. Don't think you can shoot it out, because you can't; what you will do is ruin a perfectly good barrel and that's expensive (and dangerous, to you and others around you).
6. Shoot only when you are bright, alert and fit. If you are tired, sleepy, boozy or distracted, you will not perform up to the standards of your Escalade; forget shooting and come back another day.
7. Be sure you wear your shooting glasses and hearing guards, of course; but also instruct others around you to do the same. In fact; insist they do, or don't shoot.
8. Don't be in a hurry. Your Escalade will last a lifetime no matter how much you use it.
9. Remember, shooting is a sporting endeavor, so have fun.

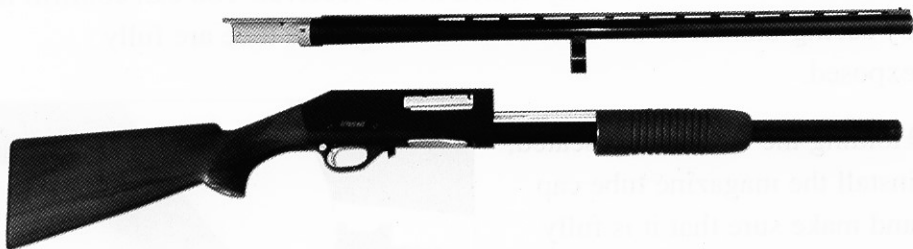
Basic Initial Operating Instructions

Your Escalade shotgun is shipped from the factory after all required proofing, function and appearance testing is complete. It comes to you in styrofoam packaging for security in transit to you and with the barrel disassembled from the receiver. It is not ready for assembly until after you have made yourself thoroughly familiar with this manual.



Remove each segment of the Escalade from its styrofoam bed and clean each part, ensuring that you remove any loose particles of the cushioning styrofoam from any part of the Escalade.

Look through the barrel and you will see it to be perfectly smooth, bright and clean. Run a clean, lightly oiled patch through the barrel ensuring that there is nothing in the barrel but a bright shiny bore! Keep it that way and it will last a lifetime.



Next, examine the receiver and magazine tube assembly.

Remove the magazine tube cap by unscrewing the cap counter-clockwise.

Mitchell

This will fully expose the magazine tube and permit the barrel installation.. Make sure it is clean and free of any loose packing materials. Lightly oil the entire assembly. Even though it has chrome-lined, dual action-bars, it is steel-moving-on-steel, so it needs lubrication!

You can now install the barrel. First ensure that the magazine tube is empty. Do so by looking under the receiver, depress the shell lifter and make sure that you can see the shell follower. If you can see it OK, you know it is empty.

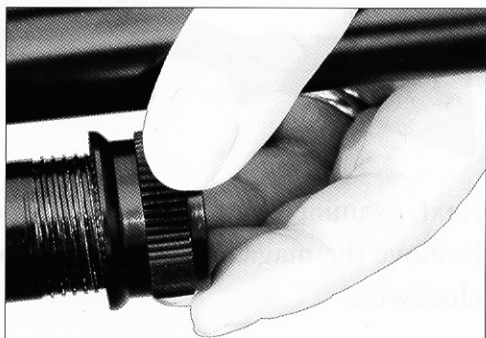
The bolt must be in the forward or closed position. Grasp the barrel in your left hand while holding the stock/receiver assembly in your



right hand. Straddle the barrel lug onto the front of the magazine tube while at the same time, lead the barrel extension into the front of the receiver in line with the bolt assembly.

Make sure the barrel is fully seated in the receiver. You can confirm it by seeing that all of the threads of the magazine tube are fully exposed.

Holding the barrel fully seated, install the magazine tube cap and make sure that it is fully seated. Make sure the cap is seated snugly using only hand pressure.

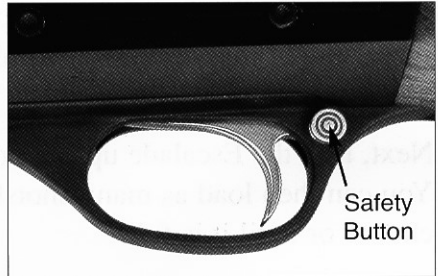


Safety Mechanism

The primary safety mechanism is you, the owner. This is your Escalade model and you are responsible for it. We made it the best that modern computer technology and materials will allow. **We deliver it to you, and, in doing so, we transfer responsibility for it to you, the owner.**

Notice that the trigger guard has a trigger-blocking safety button located at the rear of the trigger guard. It can only move to the left or right and only a small movement is needed to move it in either direction.

When the red band is exposed (on the left side) it means that the safety is 'OFF' and the Escalade is ready to fire. When the red band is completely hidden, it means that the Escalade is on 'SAFE' and the trigger will not function. **That's all it means.** You must still control the Escalade at all times and control the direction that the muzzle is pointed...at all times.



Government Safety Warnings:

WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposures to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

NOTICE

If you leave a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison or both.

Loading and Unloading

Loading:

Your Escalade should be loaded with the bolt closed.

First, make sure that the chamber is empty as well as the magazine tube.

Next, make sure that the Escalade is on 'SAFE'. Then proceed.

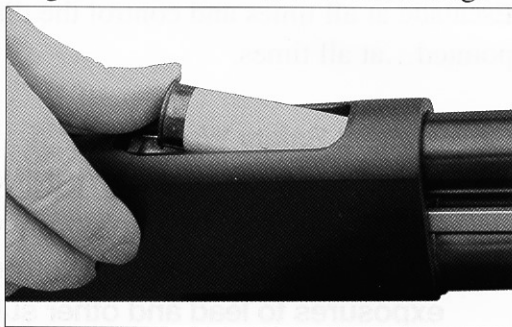
Notice the bolt release lever on the lower front left hand side of the trigger guard. This lever is the bolt release-mechanism controller. It serves the primary purpose of unlocking the bolt when it is fully closed if you choose to open the bolt without pulling the trigger.

Next, turn the Escalade upside down and hold it in your left hand. You can then load as many shotshells into the magazine tube as you choose or until it is full.

The Escalade is chambered for 3" Magnum shotshells. It can accept 2 $\frac{3}{4}$ " shotshells as well. It even accepts 2 $\frac{3}{4}$ " and 3" shotshells interchangeably! (Be aware of U.S. magazine capacity restrictions when hunting migratory birds.) Federal law restricts any shotgun to three shells; two in the magazine and one in the chamber.

Your friendly game warden can become very unfriendly if you violate the law afield! He has instant and awesome authority!

Your Escalade comes with a magazine tube plug that you install if you choose to go hunting for migratory birds. It is



easy to do. Simply unscrew the magazine tube cap and install the plastic rod in the exposed center hole in the end of the magazine tube. It will go in only one way. Then re-install the cap. Nothing more to it.

With the magazine loaded (the bolt is still closed), turn the Escalade upright and pull the forend fully rearward as far as it will go. Move the forend forward smartly and you will automatically load a shotshell into the chamber.

You now have a loaded Escalade with the safety 'ON'.

Your Escalade is equipped with a grooved receiver top, which naturally guides your eye to the front bead sight.

Before shooting at ANYTHING you must know where your shot load will go . . even if you miss your target, you must know. There is no excuse for not knowing.

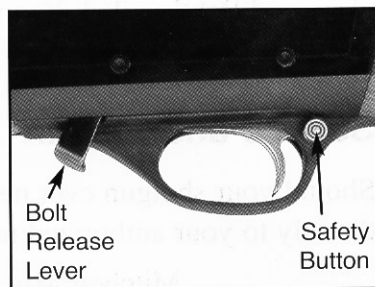
Remember, the Escalade is a shoulder-fired shotgun. This gives you full control. Stunt shooting is for Hollywood where they fire blanks...you have a real shotgun.

Fire your Escalade only when it's properly braced against your shoulder and aligned with your intended target. Clay pigeons are pretty fast but your Escalade can be faster. It is an easy swinging, very accurate, high-grade pump shotgun.

Unloading: *If you change you mind and choose not to shoot.*

Keep (or put) the Escalade on 'SAFE'. Keep the Escalade pointed down range.

Fully depress the Bolt Release lever.
Cycle the action by depressing the bolt release lever (thereby unlocking the bolt) and pull the forend smartly rearward.
This will eject the shell from the chamber. Cycle the action for as many times as it takes to fully unload the magazine tube AND CHAMBER.



When empty, the bolt must be fully back. Just look in the chamber to make sure that it is empty and look in the ejector port to see that there is not a shell lying on the lifter. Keep the safety on and your finger out of the trigger guard.

Care and Maintenance

Your Escalade is easy to maintain. It needs cleaning and light oil after each shooting session.

Disassemble it by removing the magazine cap, remove the barrel and clean everything in sight! Just follow the instructions given earlier in this manual.

Use commonly available cleaning equipment, clean everything thoroughly, lightly oil the mechanism as well as the outside of the Escalade and your Escalade will last a lifetime.

*A word about Modifications . . . **DON'T DO IT!***

Your Escalade is a thoroughly engineered piece of machinery that has benefited by 21st century computer technology and space age materials combined with old-world artisans who constructed it.

Don't modify it except by adding or exchanging Mitchell accessories that are available for it.

Don't do any home gunsmithing and don't abuse it. Just keep it safe, clean and lightly oiled. You will admire it for years to come!!!

Service and Repair

Should your shotgun ever need service or repairs, you may send it directly to your authorized repair station. Please call us first.

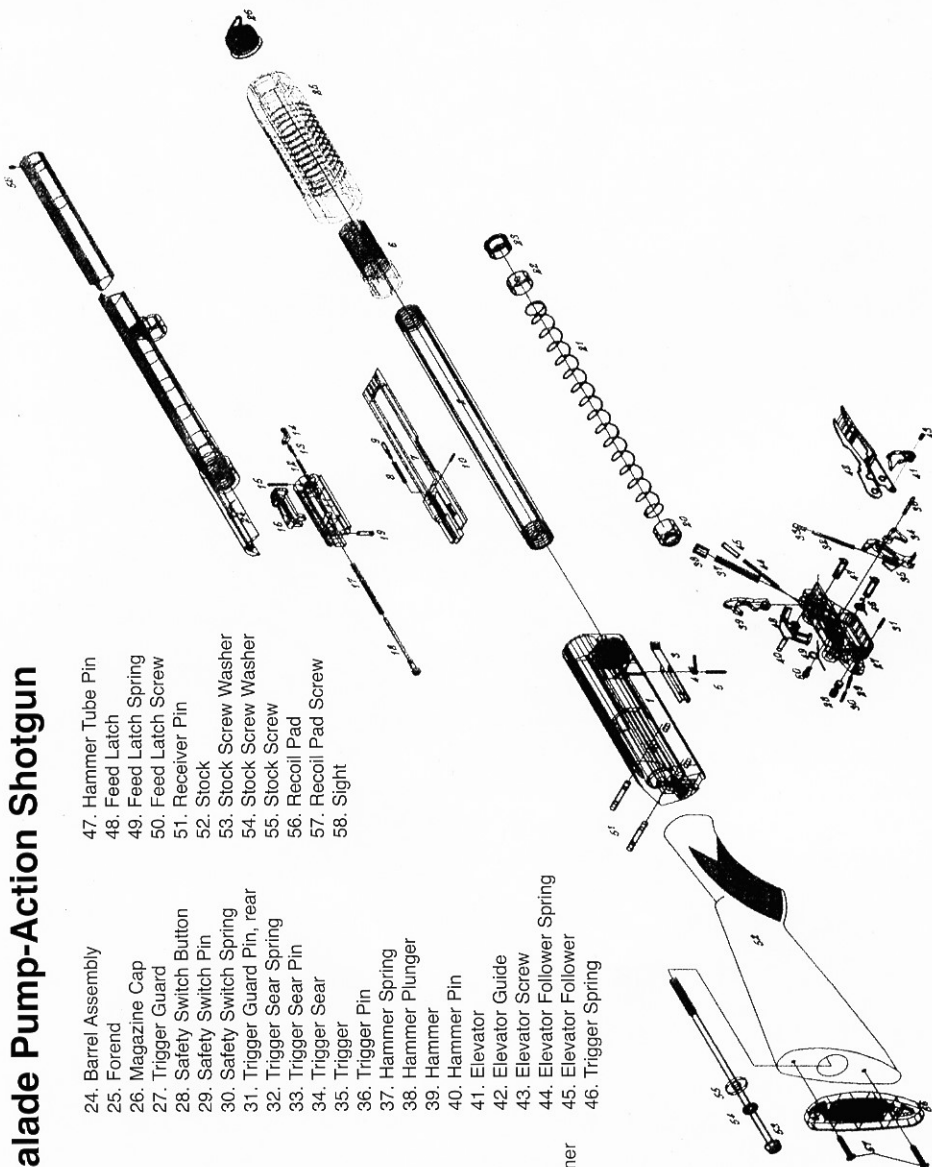
Mitchell Mfg Corp 714-444-2220
3600 W Carriage Drive
Santa Ana, CA 92704

Include your return address, the problem you are experiencing, and a daytime telephone number.

Mitchell Escalade Pump-Action Shotgun

Escalade Shotgun

1. Receiver
2. Magazine Tube
3. Shell Latch
4. Shell Latch Spring
5. Latch Pin
6. Action Bar Tube
7. Action Bar
8. Action Bar Spring
9. Action Bar Detent pin
10. Bolt Retainer Pin
11. Bolt
12. Extractor Spring
13. Extractor Spring Pin
14. Extractor
15. Extractor Pin
16. Locking Block
17. Firing Pin Spring
18. Firing Pin
19. Firing Pin Lock
20. Magazine Follower
21. Magazine Spring
22. Magazine Spring retainer
23. Magazine Spring Clip
24. Barrel Assembly
25. Forend
26. Magazine Cap
27. Trigger Guard
28. Safety Switch Button
29. Safety Switch Pin
30. Safety Switch Spring
31. Trigger Guard Pin, rear
32. Trigger Sear Spring
33. Trigger Sear Pin
34. Trigger Sear
35. Trigger
36. Trigger Pin
37. Hammer Spring
38. Hammer Plunger
39. Hammer
40. Hammer Pin
41. Elevator
42. Elevator Guide
43. Elevator Screw
44. Elevator Follower Spring
45. Elevator Follower
46. Trigger Spring
47. Hammer Tube Pin
48. Feed Latch
49. Feed Latch Spring
50. Feed Latch Screw
51. Receiver Pin
52. Stock
53. Stock Screw Washer
54. Stock Screw
55. Stock Screw
56. Recoil Pad
57. Recoil Pad Screw
58. Sight



Escalade Shotgun

Your Escalade is a 21st Century Shotgun!

In Just One Gun, You Have the Flexibility of:

- Small Game Hunting
- Big Game Hunting
- Skeet Shooting
- Sporting Clays
- Turkey Specific Chokes
- Home Protection . . . all with any selection of quick change barrels!



Escalade and Sabre
share the same scope
mount system.

We invite you...

to call us for other exciting guns offered by Mitchell's Mausers.

Included are presentation grade guns of WW I and WWII.

New revolvers in .357 Mag and .44 Mag calibers.

1911 pistols in .45 ACP and .40 S/W calibers.

The new Mauser Action .50BMG Black Arrow.

The Mauser M-48 rifle of WWII fame.

New Magnum Mauser 98 for Dangerous Game.

Call us , we're here to help. 1-800-274-4124