

How to: Disassemble and Reassemble **US M1917 rifle**

Disassembly Instructions

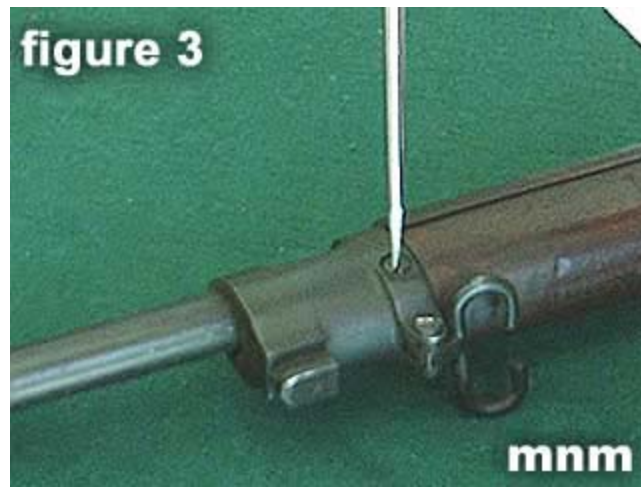


1) Make sure the **rifle** is pointed in a safe direction and is unloaded.

Swing the **thumb piece** of the **bolt stop** and remove the **bolt**.



2) Remove the **bolt** and set aside.



3) Loosen the screw from the **upper band** as shown in **figure 3**.



4) Remove the **upper band screw**.



5) Slide the **upper band** forward.



6) Remove the **upper handguard** and set aside.



7) Loosen (*only - do not remove*) the **lower band screw**.



8) **Figure 8** shows the **lower band pin**. The lower band pin retains the lower band.



9) Using a punch, tap out the **lower band pin**.



10) Turn the **rifle** over and extract the **lower band pin**.



11) Slide **lower band** forward.



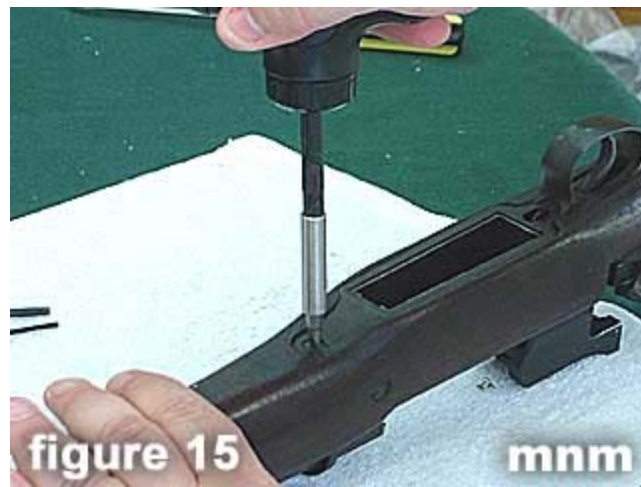
12) Remove the **lower handguard** and set aside.



13) Depress the **floor plate catch**.



14) Slide **floor plate** to rear and remove.



15) Unscrew the **guard front screw**.



16) Remove the **guard front screw**.



17) Unscrew the **guard cover rear screw**.



18) Remove the **guard rear screw**.



19) Remove the **guard** and set aside.



20) Remove the **barrel and receiver assembly** from the stock.

Reassembly Instructions



21) Place barrel and receiver assembly back into the rifle stock.



22) Replace guard.



23) Install the guard rear screw.



24) Install the **guard front screw**.



25) Tighten **guard front screw**.



26) Tighten **guard rear screw**.



27) Place **floor plate catch**, **magazine follower**, and **spring** back into **magazine well** as show in **figure 27**.



28) Snap **floor plate catch** in place.



29) Slide the **rear handguard** into the **handguard ring** at the front of the **receiver** (as shown in **figure 29**).



30) Slide the **lower band** back into place.



31) Insert the **lower band pin**.



32) Tap the **lower band pin** back into place.



33) Place the **upper handguard** back onto rifle.



34) Tighten the **lower band screw**.



35) Replace the **upper band** (as shown in **figure 35**).



36) Install the **upper band screw**.



37) Tighten the **upper band screw**.



38) Return **bolt** to **receiver**.



39) Figure 39 shows the reassembled rifle.