

SUPER X2 PRACTICAL SUPPLEMENT



WINCHESTER[®]
RIFLES AND SHOTGUNS

Winchester Super X2 Practical Supplement to Owner's Manual



5. Insert the forward magazine sleeve onto the magazine tube, flanged end first. This is the end with the noticeable flange and a rectangular protrusion coming from the flange.

6. Position the protrusion downward, in relation to the barrel, where it contacts the front of the forearm. It will drop into a matching recess in the front of the forearm (See Figure 2).

7. With the forward magazine sleeve in place, replace the magazine cap. The barrel and gas system are now fully reassembled.

SPECIAL FOLDING SIGHT/CANTILEVER SYSTEM

The Super X2 Practical has a cantilever rear sight rail for mounting optical, red dot or similar type sights. At the front of the cantilever is a fold-down sight (See Figure 3). With the rear sight in the “up” position the sight aligns with the fixed front sight. When folded down, the lengthwise groove in the cantilever can



be used as a sighting plane, aligning with the front fiber optic sight for extremely fast sighting situations. The rear sight is adjusted for elevation using the two small screws found on the rearward side of the rear sight. Loosen them slightly and move the sight blade up or down to adjust the sights. Move the blade up to move point of impact up. Move the blade down to lower point of impact. Windage adjustment is accomplished by moving the front (or rear) sight in the dove tail. Carefully tap with a hammer using a non-metal drift against the sight base. Follow the instructions provided with any accessory sight to install the sighting system.

For service or repair call for the location of the Authorized Repair Center near you: 1-203-789-5000.

For information on obtaining parts go to the Winchester Firearms website at: www.winchester-guns.com.

For general questions or comments call: 1-800-945-5237.

WINCHESTER SUPER X2 PRACTICAL

WARNING. YOU MUST READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS IN THE FULL SUPER X2 OWNER'S MANUAL AND THOSE FOUND IN THIS SUPPLEMENT (SUPPLIED WITH YOUR GUN) BEFORE USING YOUR NEW SHOTGUN. FAILURE TO FOLLOW THESE INSTRUCTIONS OR FAILURE TO FOLLOW ANY SAFETY WARNING MAY RESULT IN INJURY OR DEATH TO YOURSELF OR OTHERS, OR CAUSE DAMAGE TO YOUR GUN. IF YOUR FULL MANUAL IS MISSING CONTACT U.S. REPEATING ARMS COMPANY IMMEDIATELY FOR A FREE COPY OR DOWNLOAD ONE ON-LINE AT: WWW.WINCHESTER-GUNS.COM

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GENERAL INFORMATION

The Super X2 Practical is a specialized version of the Winchester Super X2 design made specifically for Practical Shooting Competition and similar events. The design is built on the basic Super X2 platform with some differences. It features a unique barrel with cantilever rear sight base and fold-down sight. It has an extended magazine tube for larger magazine capacity. Some components, like certain surface areas of the magazine tube, have been configured

for heavy use. Your Super X2 Practical is supplied with one (1) Invector Plus choke tube which is choked cylinder bore. Other tubes are available as accessories from your dealer.

This supplement addresses the unique features of the Super X2 Practical only. General instructions and warnings are contained in the full Super X2 Manual.

MAGAZINE CAPACITY

The magazine on the Super X2 Practical holds eight (8) 2 3/4" shotgun shells. With one in the chamber you will have nine (9) shots total capacity with 2 3/4" shells. With 3" shells capacity is one less. Different mixed combinations of lengths will affect capacity. At a suitable range verify and note the capacity of your new Super X2 Practical. Follow instructions for loading the magazine found in the full Super X2 manual.

IMPORTANT: THE SUPER X2 PRACTICAL IS DESIGNED SPECIFICALLY FOR PRACTICAL SHOOTING COMPETITIONS AND SIMILAR SHOOTING RANGE USES. IT IS NOT DESIGNED FOR HUNTING. FOR THIS REASON, IT IS NOT FURNISHED WITH A PLUG (THREE SHOT ADAPTER) FOR LIMITING MAGAZINE CAPACITY TO TWO (2) SHELLS. NO PLUG/ADAPTER IS PROVIDED OR AVAILABLE FROM THE FACTORY. THIS FACT MAKES THE PRACTICAL UNSUITABLE FOR USE IN HUNTING MIGRATORY BIRDS IN ALL STATES AND FOR USE HUNTING ANY GAME IN A NUMBER OF OTHER STATES.

CHAMBER

The Super X2 Practical has a 3" chamber and is for 2 3/4" and 3" shells (12 gauge) only (primarily designed for 1 1/4 oz. and heavier). This includes all but extra-light loads. Follow all instructions and warnings regarding ammunition and chamber length found in your full Super X2 Manual.

DISASSEMBLY.

Your Super X2 Practical comes fully assembled in its supplied, padded, protective case. To disassemble, follow the general instructions found in the full Super X2 manual along with these important additions.

1. Make sure your gun is fully unloaded. Keep the muzzle pointed in a safe direction as explained in the full Super X2 owner's manual.
2. Lock the action rearward.
3. Unscrew the magazine cap.
4. Remove the foreword magazine sleeve from the magazine by sliding it forward, off the tube.
5. Slide the forearm forward, fully over the extended magazine tube.
6. Remove the barrel by pulling it forward – staying in alignment with the magazine – until the magazine bracket passes the end of the magazine. Set the barrel aside.
7. Remove the gas piston, gas sleeve and sleeve spring by sliding them forward off of the magazine tube one at a time as explained in the full manual. Your gun's barrel is fully disassembled (See Figure 1).



FIGURE 1

8. For disassembly of the trigger group and other internal components follow instructions and warnings in the full Super X2 manual.

REASSEMBLY.

1. Follow all instructions for assembly of the trigger group and bolt assembly as described in the full Super X2 manual.
2. Insert the sleeve spring, gas sleeve and piston – in that order – on the magazine tube as explained in the full manual.
3. To reinstall the barrel, align the barrel with the magazine tube and inset the gas bracket over the magazine tube and slide rearward. Align components as explained in the full manual. Be careful to position the cantilever in alignment with the receiver before the barrel extension reaches the receiver as you slide the barrel rearward. It may require some careful positioning the first time to learn how to line up all the components as they come together.
4. With the barrel fully in the correct position replace the forearm as shown in the full Super X2 manual, sliding it from the end of the magazine all the way into position.

You Are Responsible For Firearms Safety.

As a gun owner, you accept a set of demanding responsibilities. How seriously you take these responsibilities can mean the difference between life and death. Failure to follow any of these instructions can cause extensive damage to your gun and/or possible serious injury or death to yourself and others. There is no excuse for careless or abusive handling of any firearm. At all times handle any firearm with intense respect for its power and potential danger. **READ AND UNDERSTAND all of THE CAUTIONS AND PROPER HANDLING PROCEDURES OUTLINED IN THIS BOOKLET BEFORE USING YOUR NEW FIREARM.**

1. ***ALWAYS KEEP THE MUZZLE OF ANY FIREARM POINTED IN A SAFE DIRECTION.***

Do this even though you are certain the firearm is unloaded. Never point any firearm at anything you do not intend to shoot. Be extremely alert and aware of all persons and property within the range of your ammunition.

2. ***NEVER RELY TOTALLY ON YOUR SHOTGUN'S MECHANICAL "SAFETY" DEVICE.***

Always assume that your gun can be fired at any time, even with all the safety mechanism engaged. The word "safety" describes a gun's trigger block mechanism, sear block mechanism, hammer block mechanism or firing pin block mechanism. These mechanical devices are designed to place your gun in a **SAFER** status. No guarantee can be made that the gun will not fire even if the "safety" is in the "on safe" position. See "**Operation of the Safety**" in your owner's manual for instructions on operation of your gun's "safety."

3. ***LIKE ANY MECHANICAL DEVICE, A "SAFETY" CAN SOMETIMES FAIL; IT CAN BE JARRED OR INADVERTENTLY MANIPULATED INTO AN UNSAFE CONDITION.***

Mechanical "safeties" merely aid safe gun handling and are no excuse for pointing your shotgun's muzzle in an unsafe direction.

While it is a good idea to "test" your shotgun's mechanical "safeties" periodically for proper function, never test them while your firearm is loaded or pointed in an unsafe direction. Safe gun handling does not stop with your gun's mechanical "safety" devices -- it starts there.

Always treat this shotgun with the respect a loaded, ready-to-fire firearm. ***NEVER TEST THE MECHANISM OF ANY FIREARM WHILE IT IS LOADED OR POINTED IN AN UNSAFE DIRECTION.***

4. ***WHENEVER YOU HANDLE A FIREARM, OR HAND IT TO SOMEONE MAKE SURE IT IS COMPLETELY UNLOADED.***

Always open the action immediately and visually check the chamber magazine. Make certain the chamber does not inadvertently contain any ammunition. Always keep the chamber empty and the "safety" in the "on safe" position unless shooting is imminent.

5. ***DO NOT TRANSPORT ANY FIREARM LOADED. KEEP ALL FIREARMS UNLOADED DURING TRANSPORT, WHETHER IN A SCABBARD, GUN CASE, OR OTHER CONTAINER.***

6. ***HUNTING FROM ELEVATED SURFACES SUCH AS TREE STANDS IS DANGEROUS.***

Doing so may increase the risk of handling a firearm. The following rules should always be observed by you and those you hunt with: ***Always*** make certain that the stand being used is safe and stable. ***Always*** make certain that your firearm is unloaded when it is being taken up and down from the stand. ***Always*** make certain that your firearm is not dropped from the stand, or dropped while it is being taken up or down from the stand. ***Remember***, a loaded firearm may discharge when dropped, even with the safety in the "on safe" position.

7. **BEWARE OF BARREL OBSTRUCTION.**

Do this for the safety of both your gun and yourself. Mud, snow, and an infinite variety of other objects may inadvertently lodge in a barrel bore. It takes only one small obstruction to cause dangerously increased pressures that can ruin (swell or rupture) the finest shotgun barrel. **BEFORE CHECKING FOR A BARREL OBSTRUCTION, BE CERTAIN YOUR FIREARM IS FULLY UNLOADED.**

Make sure no live rounds are in the chamber. Place the safety in the "on safe" position, open the breech or action and look through the barrel to be sure it is clear of any obstruction. If an obstruction is seen, no matter how small it may be, clean the bore with a cleaning rod and patch as instructed for your particular firearm. Before the first firing, clean the bore with a cleaning rod and patch, and wipe away any anti-rust compounds in the action/chamber areas.

8. **ALWAYS UNLOAD ALL FIREARMS WHEN NOT IN USE.**

As a safety precaution, it is preferable to disassemble your gun for storage. Your responsibilities do not end when your firearm is unattended. Store your gun and ammunition separately -- well beyond the reach of children. Take all safeguards to ensure your firearm does not become available to untrained, inexperienced or unwelcome hands.

9. **USE THE PROPER AMMUNITION.**

The barrel and action of all Browning firearms have been made with substantial safety margins over the pressures developed by established American commercial loads. Nevertheless, Browning assumes no liability for incidents which occur through the use of cartridges of nonstandard dimensions which develop pressures in excess of commercially available ammunition with standards established by the Sporting Arms and Ammunitions Manufacturers' Institute (SAAMI).

BE ALERT TO THE SIGNS OF AMMUNITION MALFUNCTION.

If you detect an off sound or light recoil when ammunition is fired, **DO NOT LOAD MORE AMMUNITION INTO THE CHAMBER.** Open the action and remove all ammunition from the chamber. With the action open, glance down the barrel to make sure that a wad or other obstruction does not remain in the barrel. If there is an obstruction, completely clear the barrel before loading and firing again. Failure to follow these instructions can cause extensive damage to your gun and possible serious injury to yourself and others.

10. **MAKE SURE OF ADEQUATE VENTILATION IN THE AREA THAT YOU DISCHARGE A FIREARM. WASH HANDS THOROUGHLY AFTER EXPOSURE TO AMMUNITION OR CLEANING A FIREARM.**

Lead exposure can be obtained from discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition. Lead is a substance that has been known to cause birth defects, reproductive harm and other serious injury.

11. **NEVER INSERT A SHELL OF THE INCORRECT GAUGE IN ANY SHOTGUN.** The gauge of your shotgun is marked on the side of the barrel. Store all shells of different gauges in completely separate and well-marked containers. Never store shells of mixed gauges in a common container or in your pockets.

EXAMINE EVERY SHELL YOU PUT IN YOUR GUN. NEVER PUT A 20 GAUGE SHELL IN A 12 GAUGE GUN. The most common way to bulge or rupture a shotgun barrel is to drop a 20 gauge shell into a 12 gauge chamber. The 20 gauge shell, unfortunately, will not fall completely through the barrel; its rim is caught by the front of a 12 gauge chamber. Your gun will misfire (with the chamber appearing to be empty). It is then possible to load a 12 gauge shell behind the 20 gauge shell. If the 12 gauge shell is then fired, the result will be a so-called "12-20 burst" which can cause extensive damage to your gun and possible serious injury to you and others.

12. **USE SHELLS OF CORRECT LENGTH.**

The size of the chamber is inscribed, along with gauge and choke designations, on the side of the barrel. Do not use 3 1/2" shotgun shells in a shotgun or barrel with a 2 3/4" chamber or 3" chamber. Do not use 3" shells in a shotgun chambered for a 2 3/4" shells. Doing so can result in a build-up of dangerously high pressures that may damage your gun and possibly cause serious injury to yourself or others.

13. **DO NOT SNAP THE FIRING PIN ON AN EMPTY CHAMBER -- THE CHAMBER MAY NOT BE EMPTY!**

Treat every gun with the respect due a loaded gun, even though you are certain the gun is unloaded.

14. **KEEP YOUR FINGERS AWAY FROM THE TRIGGER WHILE LOADING AND UNLOADING UNTIL YOU ARE READY TO SHOOT.**

15. **BE SURE OF YOUR TARGET AND BACKSTOP.** Particularly during low light periods. Know the range of your ammunition. Never shoot at water or hard objects.

16. **ALWAYS UNLOAD THE CHAMBER AND MAGAZINE OF ANY FIREARM BEFORE CROSSING A FENCE, CLIMBING A TREE, JUMPING A DITCH OR NEGOTIATING OTHER OBSTACLES.**

Never lean or place your loaded shotgun on or against a fence, tree, car or other similar object.

17. **WEAR EYE AND EAR PROTECTION WHEN SHOOTING.** Unprotected, repeated exposure to gunfire can cause hearing damage. Wear ear protectors (shooting earplugs or muffs) to guard against such damage. Wear shooting glasses to protect your eyes from flying particles. Always keep a safe distance between the muzzle of your firearm and any persons nearby, as muzzle blast, debris and ejecting shells could inflict serious injury. Also, wear eye protection when disassembling and cleaning all firearms to prevent the possibility of springs, spring-tensioned parts, solvents or other agents from contacting your eyes.

18. **DROPPING A LOADED GUN CAN CAUSE AN ACCIDENTAL DISCHARGE.**

This can occur even with the "safety" in the "on safe" position. Be extremely careful while hunting or during any shooting activity to avoid dropping any firearm.

19. **IF ANY FIREARM FAILS TO FIRE, KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**

Hold this position for a minimum of 30 seconds. Carefully open the action and remove the shell. If the primer is indented, the shell should be disposed of in a way that cannot cause harm. If the primer is not indented, your firearm should be examined by a qualified gunsmith and the cause of the malfunction should be corrected before further use.

20. **BE DEFENSIVE AND ON GUARD AGAINST UNSAFE GUN HANDLING AROUND YOU AND OTHERS.** Don't be timid when it comes to gun safety. If you observe other shooters violating any of these safety precautions, politely suggest safer handling practices.

21. **BE CERTAIN YOUR SHOTGUN IS UNLOADED BEFORE CLEANING.**

Because so many accidents occur when a firearm is being cleaned, special and extreme care should be taken to be sure your gun is unloaded before disassembly, cleaning and reassembly. Keep ammunition away from the cleaning location. Never test the mechanical function of any firearm with live ammunition.

22. ***SUPERVISE AND TEACH FIREARMS SAFETY TO ALL MEMBERS OF YOUR FAMILY -- ESPECIALLY TO CHILDREN AND NONSHOOTERS.***

Closely supervise newcomers to the shooting sports. Encourage enrollment in hunting/shooting safety courses.

23. ***NEVER DRINK ALCOHOLIC BEVERAGES OR TAKE ANY TYPE OF DRUGS BEFORE OR DURING SHOOTING.***

Your vision and judgment could be dangerously impaired, making your gun handling unsafe to you and to others.

24. ***PERFORM PERIODIC MAINTENANCE -- AVOID UNAUTHORIZED SERVICING.***

Your firearm is a mechanical device which will not last forever, and as such, is subject to wear and requires periodic inspection, adjustment and service. Browning firearms should be serviced by a Browning Recommended Service Center or by Browning's service facility in Arnold, Missouri. Browning cannot assume any responsibility for injuries suffered or caused by unauthorized servicing, alterations or modifications of Browning firearms.

25. ***READ AND HEED ALL WARNINGS*** in these instructions, on ammunition boxes and with all accessories that you install on your firearm. It is your responsibility to secure the most up-to-date information on the safe handling procedures of your Browning gun. Browning assumes no liability for incidents which occur when unsafe or improper gun accessories or ammunition combinations are used.

26. Browning reserves the right to refuse service on firearms that have been altered, added to or substantially changed. Removal of metal from barrel(s), or modification of the firing mechanism and/or operating parts may lead to Browning's refusal of service on such firearms. Browning will charge the owner for parts and labor to return the firearm to original Browning specifications.

DO NOT, UNDER ANY CIRCUMSTANCES, ALTER THE TRIGGER, SAFETY OR OTHER PARTS OF THE FIRING MECHANISM OF THIS OR ANY OTHER FIREARM. FAILURE TO OBEY THIS WARNING MAY RESULT IN INJURY OR DEATH TO YOURSELF OR OTHERS.

BE CAREFUL!