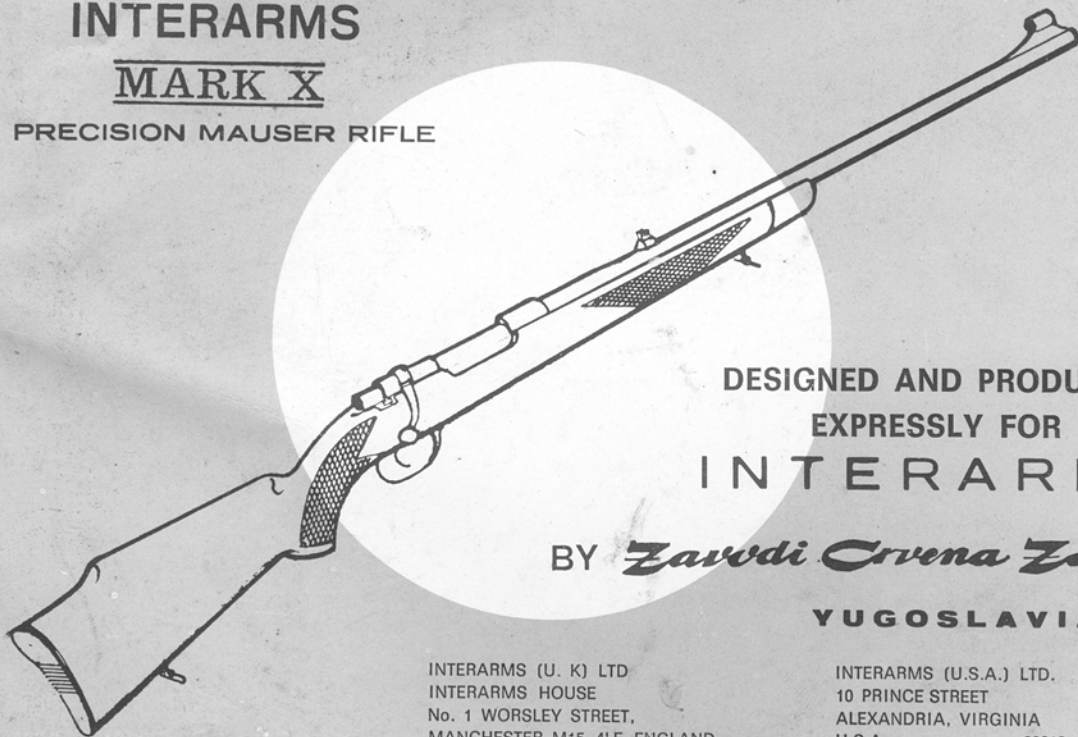


INTERARMS

MARK X

PRECISION MAUSER RIFLE



DESIGNED AND PRODUCED
EXPRESSLY FOR
INTERARMS

BY *Zavodi Crvena Zastava*

YUGOSLAVIA

INTERARMS (U. K) LTD
INTERARMS HOUSE
No. 1 WORSLEY STREET,
MANCHESTER M15 4LE ENGLAND

INTERARMS (U.S.A.) LTD.
10 PRINCE STREET
ALEXANDRIA, VIRGINIA
U.S.A. 22313

Tradition — Experience — Quality



Zavodi CRVENA ZASTAVA — Kragujevac — Yugoslavia
Established in 1853

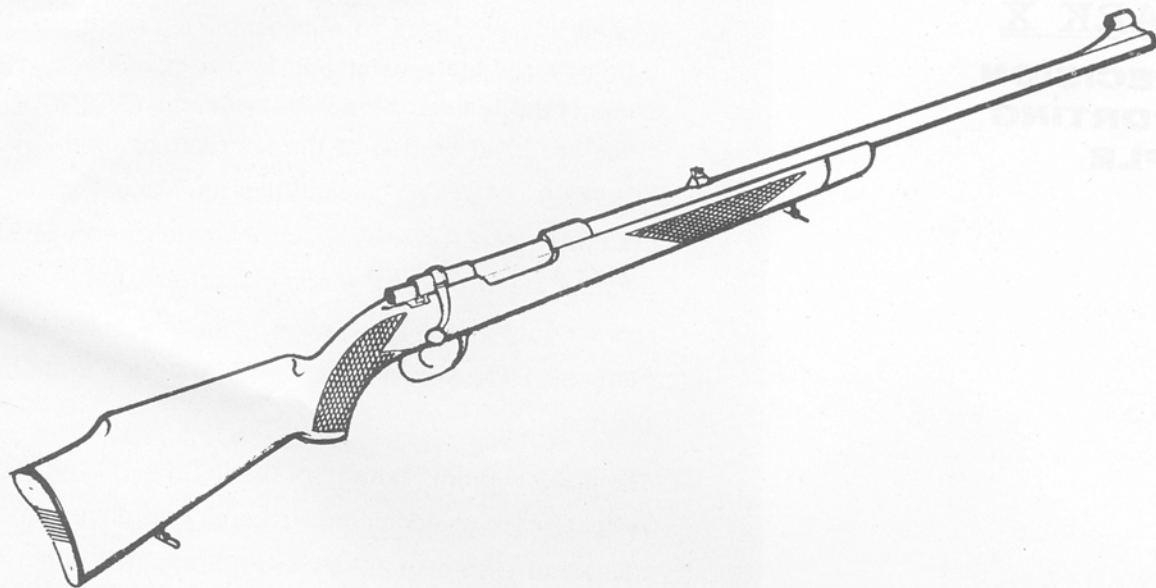


Fig. 1 — Precision sporting rifle

MARK X

PRECISION SPORTING RIFLE

The INTERARMS MARK X has been carefully designed and produced to successfully recapture the time honored features and performance of the classic, commercial Mauser Model 98 system. All MARK X rifles are hand crafted at the long established Zavodi "CRVENA ZASTAVA" facilities in Yugoslavia. The craftsmen of ZASTAVA draw on a rich heritage and genuine expertise in the manufacture of precision firearms vast knowledge gained in a history of more than 110 year's devotion to superior arms production.

The many custom features of the INTERARMS MARK X reflect years of dedicated research and development, combined with a thorough evolution of the American sporting market. Components are faithful, in both design and measurement, to universal M 98 Mauser standards, insuring uniformity in parts.

Workmanship is unsurpassed in all ZASTAVA products. Methods, materials and attention to detail are reminiscent of the great era of commercial arms manufacture in the early 1900's. All components are shaped from the finest available raw materials. Basic metallurgy — product of prime, high grade native ores — has been carefully compounded, forged and machined to provide the strongest fluid steels.

MARK X receivers are forged and machined from high carbon, manganese alloy steel. Barrels are hammer-forged from chrome vanadium steel assuring prolonged life and consistent accuracy.

MARK X sporting rifles are chambered for ten popular, carefully selected calibers to provide a full range of bullet weight, velocity and trajectory for all sporting needs. Chambers are precisely turned and calibrated to international specifications and accommodate standard factory loads for all calibers on all continents. In the following pages you will find detailed data and specifications for all components of the INTERARMS **MARK X** your precision sporting arm built for a lifetime of trusted service and genuine pride of ownership.

Listed below are some of the more important custom features of the MARK X . . . features which will be immediately recognized and appreciated by the serious sportsman and knowledgeable gunsmith.

1. Finely machined, hand-polished receiver built to incorporate all the proven M98 design and safety features. Dual, opposed forward locking lugs. Also, for added strength, a rear locking lug. The gracefully turned, low-scope clearing bolt handle acts as a fourth positive locking surface.
2. "Oberndorf" commercial hinged floor plate. Entire trigger and magazine assembly carefully forged and machined, which allows magazine to be unloaded quickly and safely.
3. Receiver drilled and tapped for standard U. S. scope mounts and receiver sight. Filler screws included.
4. Uncomplicated, standard M98 disassembly for ease of maintenance and repair. Full interchangeability with standard M98 parts.

5. Your choice of two trigger mechanisms — either a standard field design for all around hunting use or a fully adjustable trigger mechanism for precision target work and varmint hunting.
6. Smooth, positive, sliding safety located on the right of the receiver. Functions easily with heavy gloves. Engineered for clearance — with low scope mounts.
7. Precision hammer- forged 24" barrels.
8. Rear sight adjustable for elevation and windage. Hooded ramp front sight with post and pearl bead.
9. Dense-grained, fully cured European walnut stock with Monte Carlo comb. Hand checked pistol grip and forearm.
10. Overall length 44". Light weight design with some weight variance depending on caliber and wood density.
11. Your choice of ten popular sporting calibers.
12. Rigorously proofed and tested to exacting Continental requirements. Barrels and receivers bear commercial proof marks.

MARK X

BARRELS AND OPEN SIGHTS

MARK X barrels are hammer-forged from chrome vanadium steel to insure consistent accuracy and durability. Barrels measure 24" for optimum accuracy and general sporting use..

The open field sights are designed to function with the addition of scope mounted sights. The folding rear sight is adjustable for both elevation and windage. The hooded ramp front sight has been carefully positioned at the factory and requires no further adjustment.

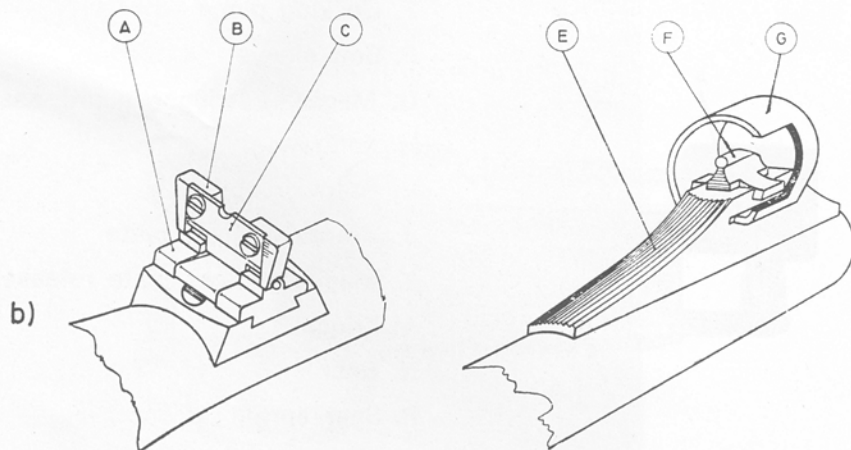
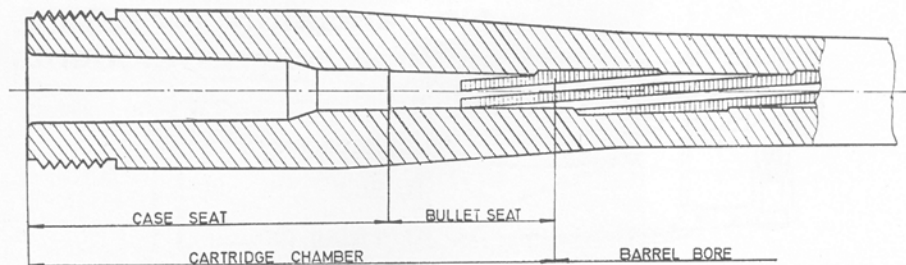


Fig. 2 — a) Rear part of the barrel, sectional view
b) Rear and front sight

Nomenclature for MARK X actions and components

- A. Receiver
- B. Bolt
- C. Firing pin
- D. Firing pin spring
- E. Cocking piece
- F. Bolt sleeve
- G. Magazine trigger guard assembly
- H. Follower
- I. Follower spring
- J. Magazine floor plate
- K. Magazine floor plate release
- M. Trigger
- N. Sear
- P. Sear spring

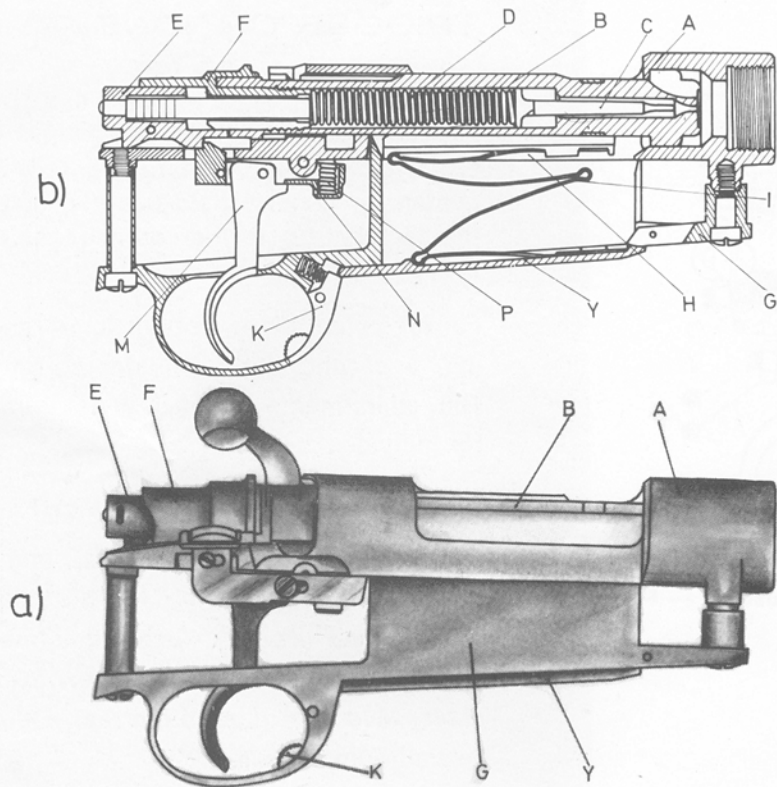


Fig. 3 — Action: a) external view b) internal, sectional view

TRIGGER OPTIONS

The MARK X rifles are available with your choice of two triggers. The standard trigger mechanism is suggested for general field use and comes pre-set from the factory. No further adjustment or alternation is necessary.

For precision target work or long-range varmint hunting, a second, fully adjustable trigger is provided. The adjustments offer a wide latitude of settings for individual preferences.

SEAR ENGAGEMENT ADJUSTMENT

Engagement between sear (B) and trigger (A) is adjusted with screw (C). This may be observed through aperture (C). After adjustment, nut (B) should be tightened to set each screw. Prior to adjustment, safety lever (D) must be in rear position and nut (B) partially unscrewed.

WEIGHT OF PULL ADJUSTMENT

- Screw (H) is screwed counterclockwise to decrease weight, and clockwise to increase weight of pull. After adjustment, nut (B) is tightened to set screw (H) in chosen position. The weight of pull may be adjusted from 3 1/2 to 5 lbs.

BACK LASH ADJUSTMENT

- When trigger is pulled it will come to rest against screw (G). The back lash can be minimized by turning screw (G) clockwise. It must not be turned so far that sear (B) cannot slide freely. After adjustment, nut (B) must be tightened to set screw (G).

SAFETY ADJUSTMENT

- The safety is adjusted by means of screw (E), which should be advanced until its point bears on the trigger surface. In this position, safety (F) moves easily through safety lever (D) and in safe position it fully blocks the trigger. Further, (1) should be tightened slightly to avoid vertical play.

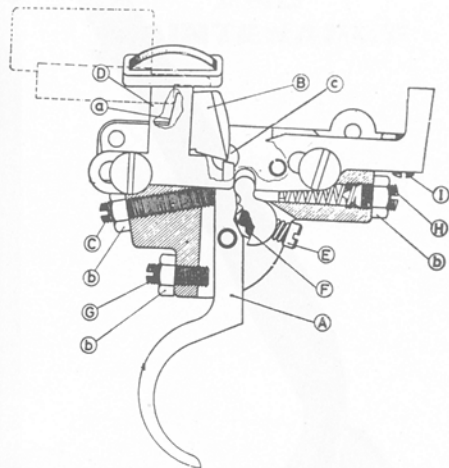


Fig. 4 — Adjustable trigger, sectional view

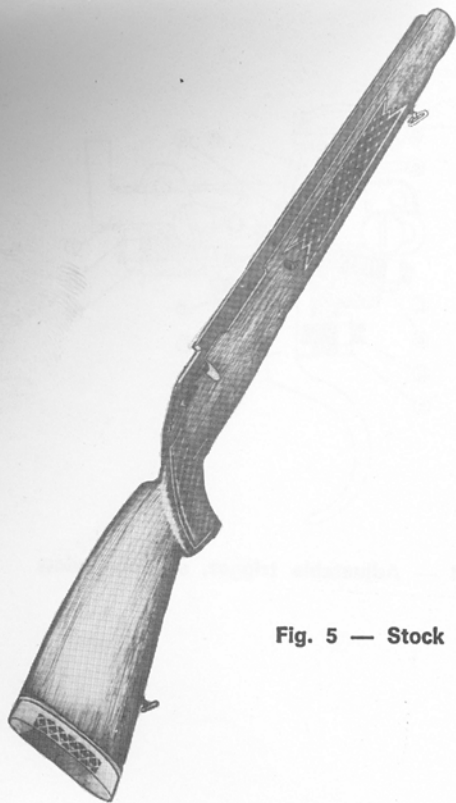


Fig. 5 — Stock

STOCKS

All stocks have been carefully shaped and contoured to meet the demands of the American sportsman. The dense grained, fully cured European walnut stocks feature a Monte Carlo comb and are hand checkered with an 20-line-per-inch pattern on both the pistol grip and forearm. A contrasting forearm tip, grip cap, and butt plate, all with white line spacer, are extras added without the usual "deluxe" surcharge. All stocks have a hand rubbed semi-gloss finish and come equipped with 1" sling swivels. The length of .pull between butt plate and standard trigger is approximately 13 3/4".

Disassembly of the MARK X for cleaning, maintenance, and repair, when necessary, generally follows the procedure for all M98 systems. Disassembly beyond the point indicated in the following instructions is not recommended except by qualified gunsmiths. Further disassembly is not necessary in normal use. As with any fine mechanism, force should not be applied at any stage of assembly or disassembly.

HANDLING AND MAINTENANCE



Fig. 6 — Removing the bolt

Bolt removal is best accomplished with the right hand. With bolt open and pulled to the rear, the hinged ejector box on the left side of the receiver is swung aside by the left hand allowing the bolt to slide freely from its channel in the receiver.

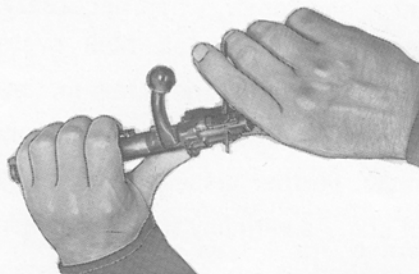


Fig. 7 — Stripping bolt and cocking mechanism

Holding bolt in the left hand, insert a wire, nail or small brad in the hole drilled through the cocking piece. Depress the bolt sleeve catch with the right thumb and unscrew the bolt sleeve with a counter-clockwise motion.

To further disassemble the bolt, firing pin, and cocking piece, the bolt sleeve should be held in the left hand and the firing pin point pressed into soft wood, or other resilient surface, and bolt sleeve pushed forward to release tension on the firing pin spring and allow the cocking piece to be turned counterclockwise so that the firing pin will rotate in the corresponding grooves of the cocking piece. The cocking piece, firing pin, and firing pin spring will then gently separate from the bolt sleeve. Further disassembly is not recommended for other than a qualified gunsmith. To reassemble, reverse the above procedure.

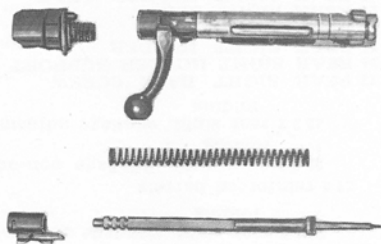
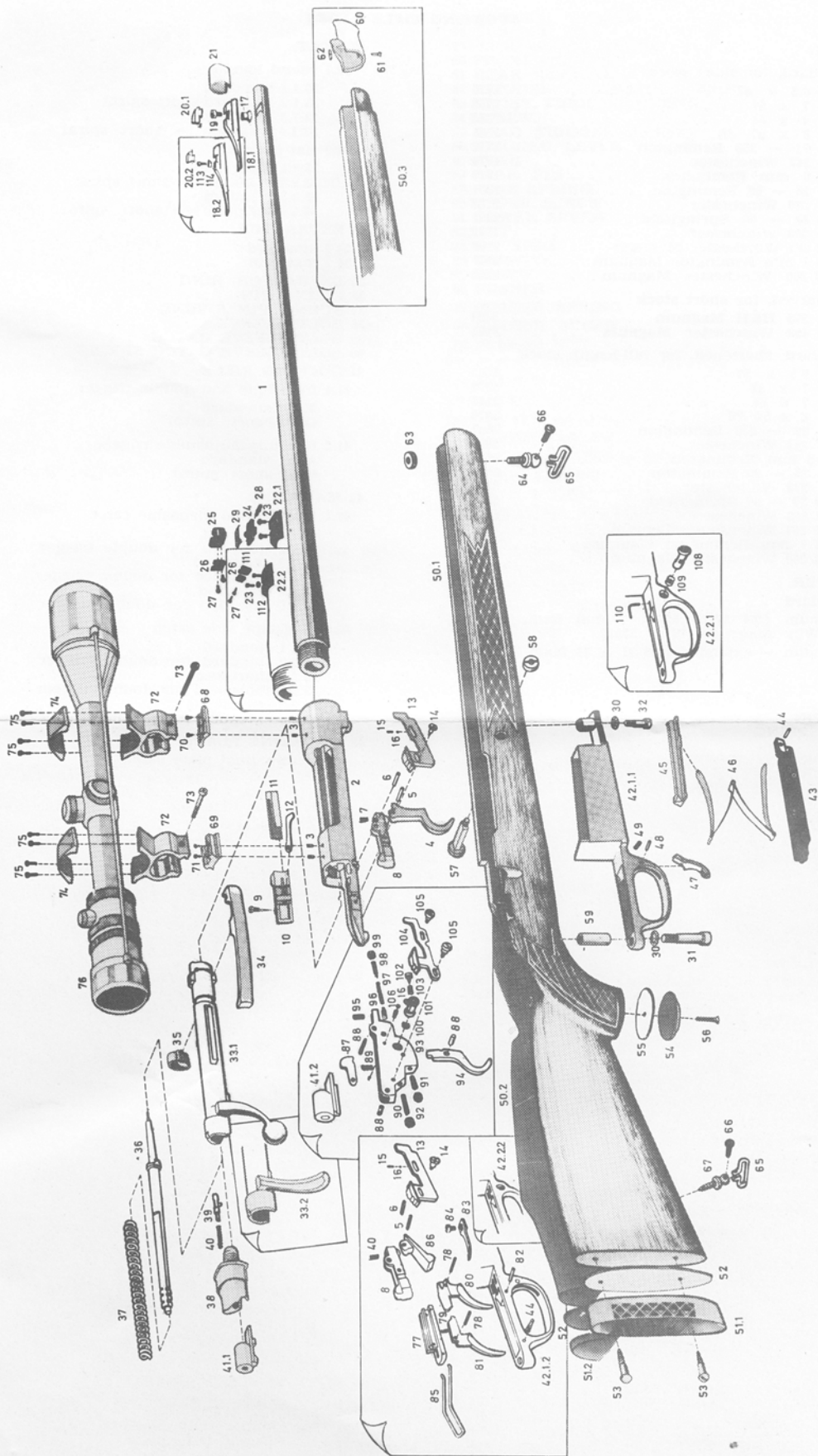


Fig. 8 — Bolt stripped

The magazine, as in all similar '98 actions, is the standard box-type arrangement with the following capacities for each caliber:

Caliber	.22-250, .270, .25-06, .243, .30-06, .308,	7mm Rem Mag 300 Win Mag 375 H&H Mag 458 Win Mag
Magazine Capacity	5	3



SPORTING RIFLE PARTS

1 BARREL

1.1 Standard, for short stock

1.1.1	6,5 x 57	1770
1.1.2	7 x 57	1768
1.1.3	7 x 64	2258
1.1.4	8 x 57 JS	1761
1.1.5	22 — 250 Remington	1776
1.1.6	243 Winchester	1774
1.1.7	6 mm Remington	1778
1.1.8	25 — 06 Remington	1831
1.1.9	270 Winchester	2263
1.1.10	30 — 06 Springfield	2261
1.1.11	308 Winchester	1772
1.1.12	264 Winchester Magnum	2269
1.1.13	7 mm Remington Magnum	2267
1.1.14	300 Winchester Magnum	2265

1.2 reinforced, for short stock

1.2.1	375 H&H Magnum	3494
1.2.2	458 Winchester Magnum	3495

1.3 standard, shortened, for full-length stock

1.3.1	6,5 x 57	5483
1.3.2	7 x 57	5372
1.3.3	7 x 64	5442
1.3.4	8 x 57 JS	5370
1.3.5	22 — 250 Remington	9629
1.3.6	243 Winchester	5606
1.3.7	6 mm Remington	9632
1.3.8	25 — 06 Remington	9623
1.3.9	270 Winchester	5368
1.3.10	30 — 06 Springfield	5364
1.3.11	308 Winchester	5478
1.3.12	264 Winchester Magnum	9626
1.3.13	7 mm Remington Magnum	9635
1.3.14	300 Winchester Magnum	5544

2 RECEIVER

2.1	standard	2259
2.2	magnum (264 Win. Mag; 7 mm Rem. Mag; 300 Win. Mag; 458 Win. Mag)	5589
2.3	magnum — extended (375 H & H Mag)	3468

3 SCREW

4	TRIGGER	1828
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5 TRIGGER PIN

6	SEAR PIN	2491
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7 SEAR SPRING

8	SEAR	1829
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9 EJECTOR BOX SCREW

10	EJECTOR BOX	1827
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11 EJECTOR BOX SPRING

12	EJECTOR	1760
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13 SAFETY

14	SAFETY SCREW	1757
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15 SAFETY SPRING

16	SAFETY BALL	1758
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17 FRONT SIGHT HOLDER

18	FRONT SIGHT BASE	1759
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18.1 standard barrels

18.1.1	front sight, windage non-adjustable	1851
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18.1.2	front sight, windage adjustable	1847
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18.2 reinforced barrels

18.2.1	front sight, windage non-adjustable	1846
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18.2.2	front sight, windage adjustable	1825
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19 FRONT SIGHT BASE SCREW

20	FRONT SIGHT	1826
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20.1 windage non-adjustable

20.2	windage adjustable	1788
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21 FRONT SIGHT PROTECTING RING

22	REAR SIGHT BASE	1784
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22.1 standard barrels

22.1.1	rear sight, windage non-adjustable, folding	8056
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22.1.2	rear sight, windage adjustable, non- folding	1797
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22.2 reinforced barrels

22.2.1	rear sight, windage non-adjustable, folding	8057
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22.2.2	rear sight, windage adjustable, non- folding	3497
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23 REAR SIGHT BASE SCREW

24	REAR SIGHT HOLDER SUPPORT	8058
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25 REAR SIGHT HOLDER

26	REAR SIGHT	1798
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26 REAR SIGHT

27	REAR SIGHT SCREW	1791
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28 REAR SIGHT HOLDER AXLE

29	REAR SIGHT HOLDER SPRING	1792
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30 SPRING WASHER

31	GUARD SCREW, REAR	1793
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32 GUARD SCREW, FRONT

		1796
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		1795
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		1794
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		4962
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		4963
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		4964
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33 BOLT

33.1 round handle

33.1.1	standard	2270
33.1.2	standard-short spiral	8037
33.1.3	magnum	2272
33.1.4	magnum — short spiral	8038

32.2 flat handle

32.2.1	standard	5365
32.2.2	standard — short spiral	8039
32.2.3	magnum	5440
32.2.4	magnum — short spiral	8040

34 EXTRACTOR

34.1	standard	1797
34.2	magnum	3935

35 EXTRACTOR RING

36	FIRING PIN	1780
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37 FIRING PIN SPRING

38	BOLT SLEEVE	2276
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39 BOLT SLEEVE CATCH

40	BOLT SLEEVE CATCH SPRING	1800
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41 COCKING PIECE

41.1	for single and double trigger	
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41.1.1	standard	1807
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41.1.2	short spiral	8043
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41.2 for fully adjustable trigger

41.2.1	standard	1803
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41.2.2	short spiral	8034
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42 MAGAZINE

42.1 longitudinal magazine catch

42.1.1	standard	2287
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42.1.2	standard for double trigger	2291
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42.1.3	shortened	2487
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42.1.4	shortened for double trigger	3437
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42.1.5	extended	3427
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42.1.6	extended for double trigger	3595
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42.2 magazine side catch

42.2.1	standard	4603
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42.2.2	standard for double trigger	5506
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42.2.3	shortened	8059
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42.2.4	shortened for double trigger	8060
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42.2.5	extended	8061
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42.2.6	extended for double trigger	8062
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43 MAGAZINE PLATE

43.1 longitudinal plate catch

43.1.1	for standard and shortened maga- zine	2289
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43.1.2	for extended magazine	3467
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43.2 plate side catch

43.2.1	for standard and shortened maga- zine	4607
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43.2.2	for extended magazine	8063
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44 MAGAZINE PLATE PIN

		1882
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45 FOLLOWER

45.1	for standard and extended magazine	2288
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45.2	for shortened magazine	2493
------	------------------------	------

46 FOLOWER SPRING

46.1	for standard and extended magazine	1879
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46.2	for shortened magazine	2492
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47 MAGAZINE PLATE CATCH

48	MAGAZINE PLATE CATCH PIN	1884
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49	MAGAZINE PLATE CATCH SPRING	1885
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		1886
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50 STOCK

50.1	short stock »swineback«	2280
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50.2	short stock »monte carlo«	
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50.2.1	standard	2283
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50.2.2	magnum	5465
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50.2.3	luxe (with 790187, 1867 and 4612)	8047
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50.2.4	luxe magnum (with 790187, 1867, 4612, 5356 and 5357)	8048
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50.3 full-length stock

50.3.1	standard	5355
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50.3.2	magnum	5447
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51 BUTT PLATE

51.1 rubber

51.1.1	ventilated 25 mm	3675
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51.1.2	ventilated 20 mm	3676
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51.1.3	non-ventilated	4611
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51.2 plastic

		1869
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52 BUTT PLATE WASHER

		1867
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53 BUTT PLATE SCREW

53.1	for rubber butt plate	4612
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53.2	for plastic butt plate	1868
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54 PISTOL GRIP CAP	1855
55 PISTOL GRIP CAP WASHER	1859
56 PISTOL GRIP CAP SCREW	1856
57 SUPPORTING LEVER (for magnum and full-length stock)	5356
58 LEVER NUT (for magnum and full-length stock)	5357
59 TUBE	2281
60 STOCK FRONT END CAP (for full-length stock)	5361
61 STOCK FRONT END CAP SCREW (for full-length stock)	5359
62 NUT (for full-length stock)	5358
63 SWIVEL NUT	1871
64 FRONT — SWIVEL HOLDER	1873
65 SWIVEL	1874
66 SWIVEL SCREW	1875
67 REAR — SWIVEL HOLDER	1877
68 SCOPE BASE, FRONT	20A 1763
69 SCOPE BASE, REAR	55 1764
70 FRONT BASE SCREW	1765
71 REAR BASE SCREW	1766
72 SCOPE MOUNT	
72.1 »see — thru« type HAKKO — ROCKY 7	
72.2 »see — thru« type TASCO	
72.3 low type TASCO	
73 SCOPE MOUNT SCREW	
74 CLAMP	
75 CLAMP SCREW	
76 SCOPE	
76.1 3-9 x 40 electronic — HAKKO	E-3940 WP
76.2 3-9 x 40 — HAKKO	3940 WP
76.3 3-9 x 40 — TASCO	TR 3940
76.4 4 x 40 — HAKKO	4401
76.5 4 x 32 — TASCO	W 4x32
76.6 6 x 40 — HAKKO	6401 WP

77 TRIGGER HOLDER	1890
78 TRIGGER PIN	1839
79 REGULATING SCREW	1836
80 FRONT TRIGGER	1837
81 REAR TRIGGER	1838
82 TRIGGER HOLDER PIN, FRONT	1889
83 FRONT TRIGGER SPRING	1834
84 SCREW	1835
85 REAR TRIGGER SPRING	1833
86 TRIGGER LEVER	2278
87 SEAR	1817
88 SEAR PIN	1816
89 SEAR SPRING	1814
90 UPPER SCREW	1813
91 LOWER SCREW	1811
92 NUT	1810
93 HOUSING	1912
94 TRIGGER	1809
95 SCREW	1818
96 PUSHER	1822
97 PUSHER SPRING	1821
98 PUSHER SCREW	1819
99 PUSHER NUT	1820
100 FIXING RING	1826
101 SAFETY	1842
102 SAFETY SCREW	1840
103 SAFETY SPRING	1841
104 SAFETY LEVER	1845
105 SAFETY LEVER SCREW	1815
106 BALL SPRING	1824
107 BALL SCREW	1823
108 MAGAZINE PLATE CATCH	4608
109 MAGAZINE PLATE CATCH SPRING	4605
110 LOCKING WIRE	4606
111 REAR SIGHT HOLDER	8064
112 FIXING RING	8065
113 FIXING RING SCREW	8066
114 FIXING RING	8067

