

J. Higgins



MODEL 36

SEMI-AUTOMATIC

.22 CALIBER RIFLE

MODEL 36

Look at the features built into this low priced semi-automatic rifle. It's easy to carry and fast handling for field shooting and plinking, with plenty of accuracy for target shooting too. As fast as you can pull the trigger it will fire 17 shots at game or target!

A built-in mount base will accommodate the 4 power telescopic sight which is specifically adapted to this rifle when magnified sighting is desired. The balance and compact design along with the craftsmanship used in manufacturing this gun make it an all-around favorite.

IMPORTANT:

Before firing this rifle, be sure to clean barrel thoroughly of grease, or any obstruction.

CLEANING & LUBRICATING

Your Model 36 is treated with new siliconized and polarized oil. This exclusive patented process gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. This oil makes J. C. Higgins guns the most rust resistant of any guns you can buy. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.

The performance of any semi-automatic rifle depends on how clean it is kept. Exclusive use of J. C. Higgins' ammunition will keep fouling to a minimum, but, because a semi-automatic rifle depends on the powder gases for the repeating action, it must be kept clean to function efficiently. We recommend that your gun be thoroughly cleaned after firing 200 to 250 rounds for continued top performance.

Disassemble the gun, following complete instructions contained in this instruction sheet, into the three basic parts. (a) stock, receiver and barrel group, (b) trigger assembly, and (c) breech bolt assembly.

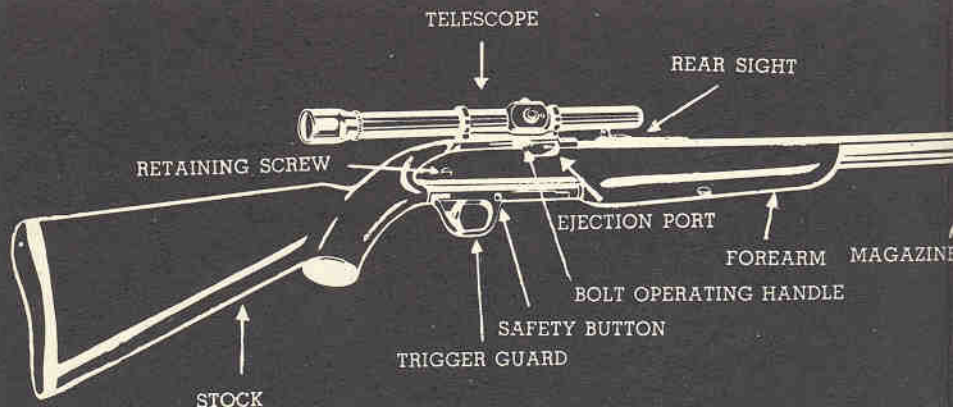


FIG. 1

Using a tooth brush soaked in solvent, clean trigger assembly, getting powder fouling out of springs, magazine throat, etc. In same manner clean bolt, getting fouling out of extractor, off of bolt face and firing pin, and out of machined cuts in bolt. Push a patch, moistened with a good solvent through the barrel from the muzzle end. Push a brass brush, soaked in solvent through the entire length of the bore several times, using long even strokes. Push clean patches through the bore in the same manner until the last patch comes out unsoiled. Push lightly oiled patch through the entire length of the bore. Wipe both trigger assembly and bolt dry, oil lightly, and replace, following instructions for assembly, which follow.

A J. C. Higgins Rifle Cleaning Kit is available especially for .22 caliber rifles (at any Sears' Store or from the catalogue), which includes all the necessary materials to carry out the above operations. Another valuable piece of equipment is a J. C. Higgins Silicone Cloth which will help by protecting the outside surfaces of the rifle from rust and moisture.

OPERATING INSTRUCTIONS

TO MAKE GUN SAFE: Safety is located in trigger guard bow forward of trigger. With hammer cocked, push safety from left to right until red band is covered. This movement locks trigger, and gun cannot be fired. Always lock the trigger when carrying a loaded gun.

TO RELEASE SAFETY: Push safety from right to left, exposing red band, and gun is ready to fire.

TO LOAD MAGAZINE: With safety on, turn knurled knob on inner magazine tube, pull tube out and insert cartridges into cartridge opening, continuing the operation until last cartridge is visible (See figure 2). Grasping knurled portion of inside magazine tube, press down with rotating action until magazine tube is fully down and located in supporting notch.

TO LOAD CHAMBER: Retract action fully to the rear and allow to close. Push safety so that the red band appears. Gun is now ready to fire.

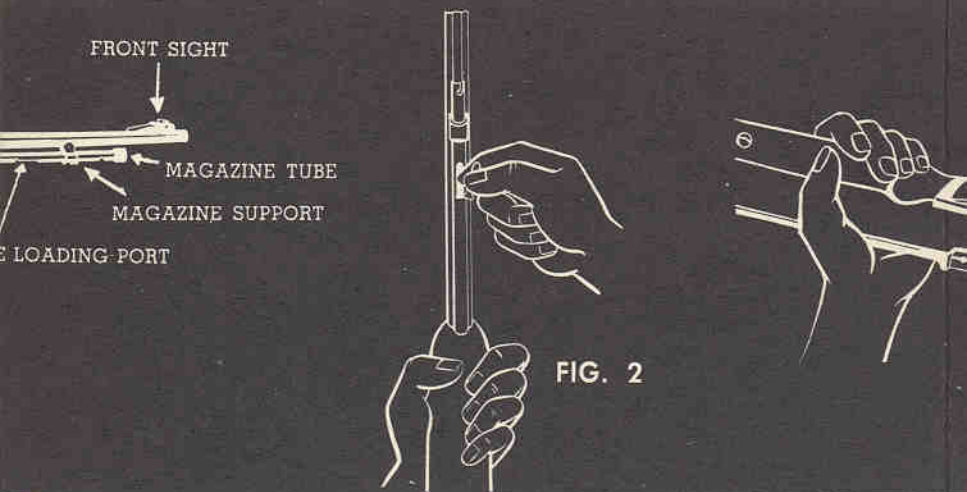


FIG. 2

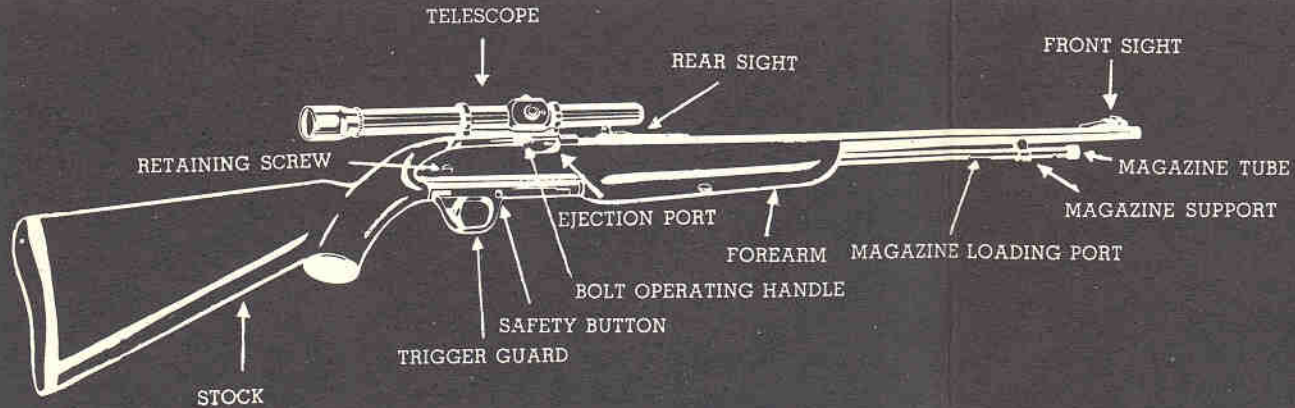
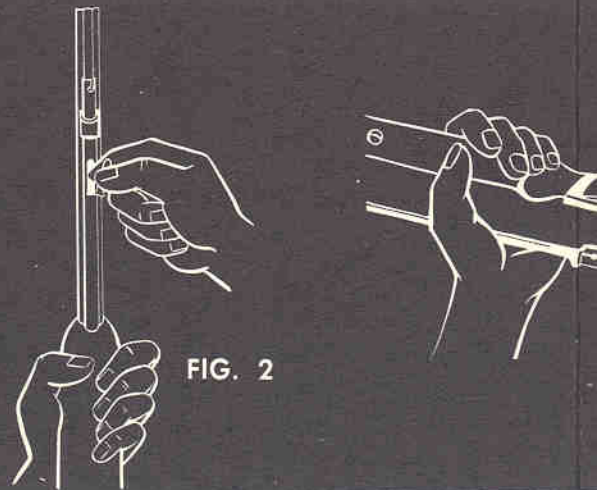


FIG. 1



TO REMOVE CARTRIDGES; WITHOUT FIRING: Remove inside magazine tube, and by pointing gun muzzle downward, all cartridges in the magazine tube will drop into the hand. With safety on, work action twice to remove cartridges from barrel chamber and from trigger guard assembly through the ejection port. Pull bolt operating handle back and examine barrel chamber to make sure gun is now empty of cartridges. Inside magazine tube may now be replaced.

TO ASSEMBLE J. C. HIGGINS 4-X TELESCOPE SIGHT TO RIFLE: Engage mating slot on telescope mount with mating slot on receiver top. The eye piece of the scope should be to the rear and slide forward against the stop. Tighten scope mounting screw and the assembly is complete. (See figure 1).

DISASSEMBLY

TO REMOVE TRIGGER ASSEMBLY: Turn the gun upside down, remove trigger guard retaining screw. Grasp trigger guard and pull up and toward the butt stock. Trigger guard assembly will come free of the receiver as a unit (See figure 4). It is advisable to remove this assembly only when necessary.

BOLT: With gun still upside down, pull bolt operating handle completely to rear. While holding in this position, lift up front of bolt and ease bolt out of receiver releasing pressure on driving spring slowly. Bolt operating handle may then be pulled forward to the ejection port and removed from the gun. (See figure 5).

FORE-ARM: May be disassembled by removing fore-arm retaining screw and sliding fore-arm from receiver.



FIG. 4

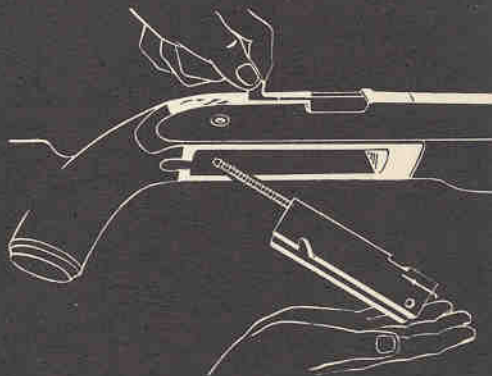


FIG. 5

ASSEMBLY

BOLT ASSEMBLY: With gun upside down, replace bolt operating handle back in position so that the notch in the handle faces the opening for the trigger guard assembly. Slide bolt operating handle fully to rear. Insert the driving spring guide into spring and insert spring into hole in bolt. Then fit driving spring guide into the hole at rear of receiver. Push block to rear of receiver against the pressure of the driving spring. (See Fig. 6). Hold the bolt with it inclined slightly and set down over the bolt operating handle and allow the bolt to move forward.

TRIGGER ASSEMBLY: Make sure that hammer is in cocked position. (See Figure 7). With the gun in upside down position, replace trigger assembly by inserting lug on front end of trigger assembly mating slot inside forward end of receiver. Press down and forward against rear portion of trigger guard until fully seated. Insert and tighten trigger guard retaining screw. The gun is now completely re-assembled.

SPECIFICATIONS

Length of Pull	13 $\frac{3}{4}$ inches
Drop at Heel	2 $\frac{1}{4}$ inches
Drop at Comb	1 $\frac{1}{2}$ inches
Barrel Length	23 $\frac{1}{4}$ inches
Over-All Length	41 $\frac{3}{4}$ inches
Weight of Gun	5 lbs. 7 oz.
Weight of Scope and Mount	8 oz.
Magazine Capacity	17 Long rifle
Front Sight	Ramp type
Rear Sight	Rocky Mountain patridge type with serrated blade for elevation at 25 yard intervals.
Butt Stock & fore-end	American black walnut

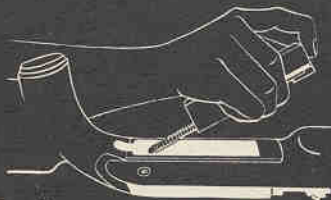
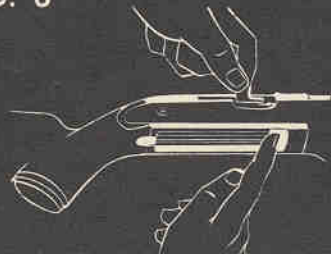


FIG. 6

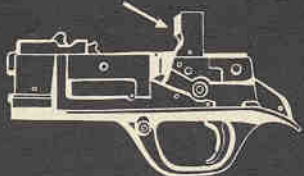


HAMMER IN COCKED POSITION
(TO REASSEMBLE)



FIG. 7

HAMMER UNCOCKED



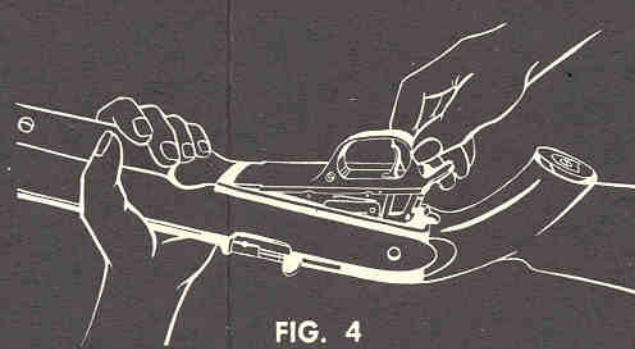


FIG. 4

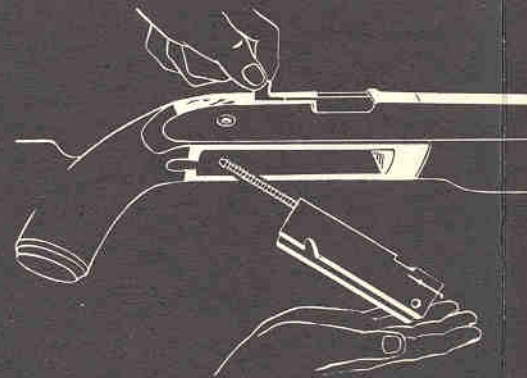


FIG. 5

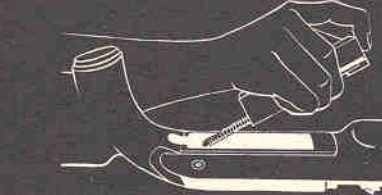
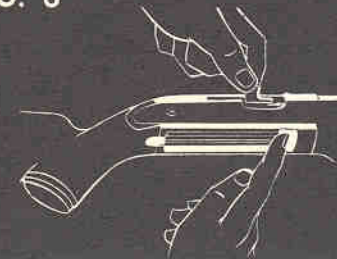


FIG. 6



HAMMER IN COCKED POSITION
(TO REASSEMBLE)

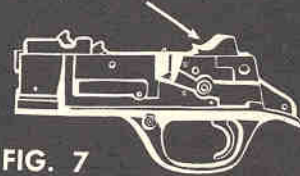
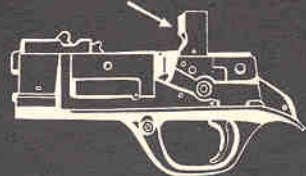


FIG. 7

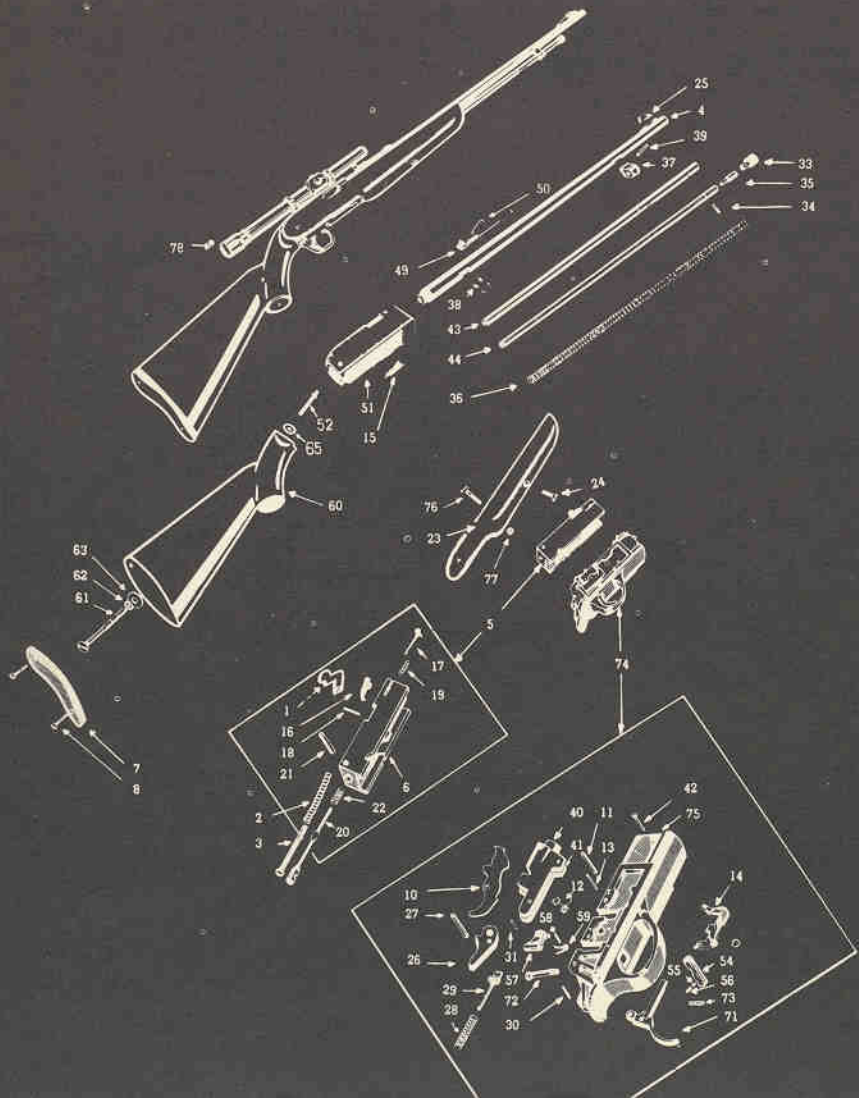
HAMMER UNCOCKED



List of Parts and Assemblies

J. C. HIGGINS MODEL 36 .22 CAL. Model Number 583.81 (This number is marked on the Barrel. Important—mention when ordering.)
WHERE TO ORDER REPAIR PARTS—Any Sears retail or mail order store will handle your order.

HOW TO ORDER—Specify Model No., Reference No., Part No. and Part Name. Parts marked with an asterisk (*) must be fitted by gunsmiths in Sears mail order houses, or by outside gunsmiths.



REF. NO.	PART NO.	PART NAME	REF. NO.	PART NO.	PART NAME
4	456	Barrel	57	428	*Sear
5	496M	Bolt Assembly (Composed of: 496 Bolt 468 Firing Pin 320 Firing Pin Spring 469 Firing Pin Retaining Pin 465 Extractor 466 Extractor Retaining Pin 467 Extractor Spring)	58	350	Sear Pin
			59	351	Sear Spring
			60	499	Stock
			61	353	Stock Bolt
			62	354	Stock Bolt Lock Washer
			63	182	Stock Bolt Washer
			65	424	Stock Washer
			78	4045	Telescope 4X
			71	427M	Trigger & Trigger Extension Assembly
6	496	Bolt			Trigger Pin
1	504	Bolt Operating Handle	72	359	Trigger Spring
7	4021	Butt Plate	73	360	Trigger Guard Assembly
8	345	Butt Plate Screw	74	487M	(Composed of: 4013 Cartridge Lifter 308 Cartridge Lifter Pin 492 Cartridge Lifter Stop Pin 460 Cartridge Lifter Spring 310 Cartridge Lifter Spring Retaining Pin 462M Disconnector Assembly 463 Disconnector Spring 461 Disconnector Spring Retaining Pin 324-1M Hammer Assembly 325 Hammer Pin 326 Hammer Spring 327 Hammer Spring Guide 328 Hammer Spring Pin 330 Hammer Strut Pin 474 Magazine Throat, R.H. 475 Magazine Throat, L.H. 381 Magazine Throat Retaining Pin 4043 Safety Button 4044 Safety Button Plunger 348 Safety Button Plunger Spring 428 Sear 350 Sear Pin 351 Sear Spring 427M Trigger and Trigger Extension Assembly 487 Trigger Guard 359 Trigger Pin 360 Trigger Spring)
10	4013	Cartridge Lifter			Trigger Guard
11	308	Cartridge Lifter Pin			Trigger Guard Retaining Screw
12	460	Cartridge Lifter Spring			Trigger Guard Retaining Screw Nut
13	310	Cartridge Lifter Spring Retaining Pin			
11	492	Cartridge Lifter Stop Pin			
14	462M	*Disconnector Assembly (Composed of: 462 Disconnector 312 Disconnector Hinge Pin)			
17	463	Disconnector Spring			
18	461	Disconnector Spring Retaining Pin			
2	495	Driving Spring			
3	489	Driving Spring Guide			
15	464	*Ejector			
16	465	*Extractor			
31	466	Extractor Retaining Pin			
19	467	Extractor Spring			
20	468	Firing Pin			
21	469	Firing Pin Retaining Pin			
22	320	Firing Pin Spring			
23	470M	Forearm Assembly (Composed of: 470 Forearm 399 Trigger Guard Retaining Screw Nut)			
24	323	Forearm Retaining Screw			
25	500	Front Sight, Low or/			
	501	Front Sight, Medium or/			
	502	Front Sight, High			
	393	Front Sight Ramp			
26	324-1M	Hammer Assembly (Composed of: 324-1 Hammer 330 Hammer Strut Pin)	75	487	Trigger Guard
			76	398	Trigger Guard Retaining Screw
			77	399	Trigger Guard Retaining Screw Nut
27	325	Hammer Pin			
28	326	Hammer Spring			
29	327	Hammer Spring Guide			
30	328	Hammer Spring Pin			
33	331	Magazine Cap			
34	332	Magazine Cap Pin			
35	4042	Magazine Follower			
36	4040	Magazine Spring			
37	437	*Magazine Support			
38	335	*Magazine Support, Rear			
39	338	Magazine Support Pin	995-40		Parts List
40	474	Magazine Throat, Right Hand			
41	475	Magazine Throat, Left Hand			
42	381	Magazine Throat Retaining Pin			
43	476	Magazine Tube			
44	4041	Magazine Tube, Inside			
49	478	Rear Sight			
50	479	Rear Sight Elevator			
51	497	*Receiver			
52	150	Receiver Tang			
54	4043	Safety Button			
55	4044	Safety Button Plunger			
56	348	Safety Button Plunger Spring			

OTHER FAMOUS *J. C. Higgins* GUNS

See these other J. C. Higgins models at your nearest Sears Store, or send a postcard for descriptive literature on all J. C. Higgins Guns to: Sears Roebuck and Company, Dept. 139, Chicago, Illinois. Ask for J. C. Higgins Circular No. 6495. Remember, these guns give you more quality and shooting pleasure for every dollar you invest!

Model 88 Revolver

.22 short, long and long rifle

A fine 9-shot revolver at an amazingly low price. This double- and single-action revolver of truly modern design is perfectly balanced and packed with the features and precision workmanship of handguns costing twice as much. Choice of 4" or 6" barrel. Uses .22 shorts, longs and long rifles, hi-speed or regular. Swing-out counter-bored cylinder, crisp trigger pull, single-stroke multiple ejection, adjustable rear sight, comfortable thumb-rest grips. Weight 23 oz. with 4" barrel, 25 oz. with 6" barrel.



Model 60 Automatic Shotgun

12 Gauge

Here is the new 12-gauge automatic the whole shooting world is talking about! Fires up to five shots as fast as you can pull the trigger. Modern in every detail, yet its gas-operated mechanism is time-tested, employing the same principles proven safe and sure in millions of the finest military weapons ever made. Barrel is permanently interlocked with receiver for perfect alignment. Perfect balance and a comfortable choice-grained walnut stock make it easy to handle, quick to respond. Full fore-end for firm, positive pointing. Available with or without Choke Control Compensator and Ventilated Rib.

Parts List 995-40

Printed in U.S.A.
5-55

J. C. Higgins Guns are sold **ONLY** by Sears, Roebuck and Co.
and Simpsons-Sears Limited